Product brochure

Drainage systems – road and track construction



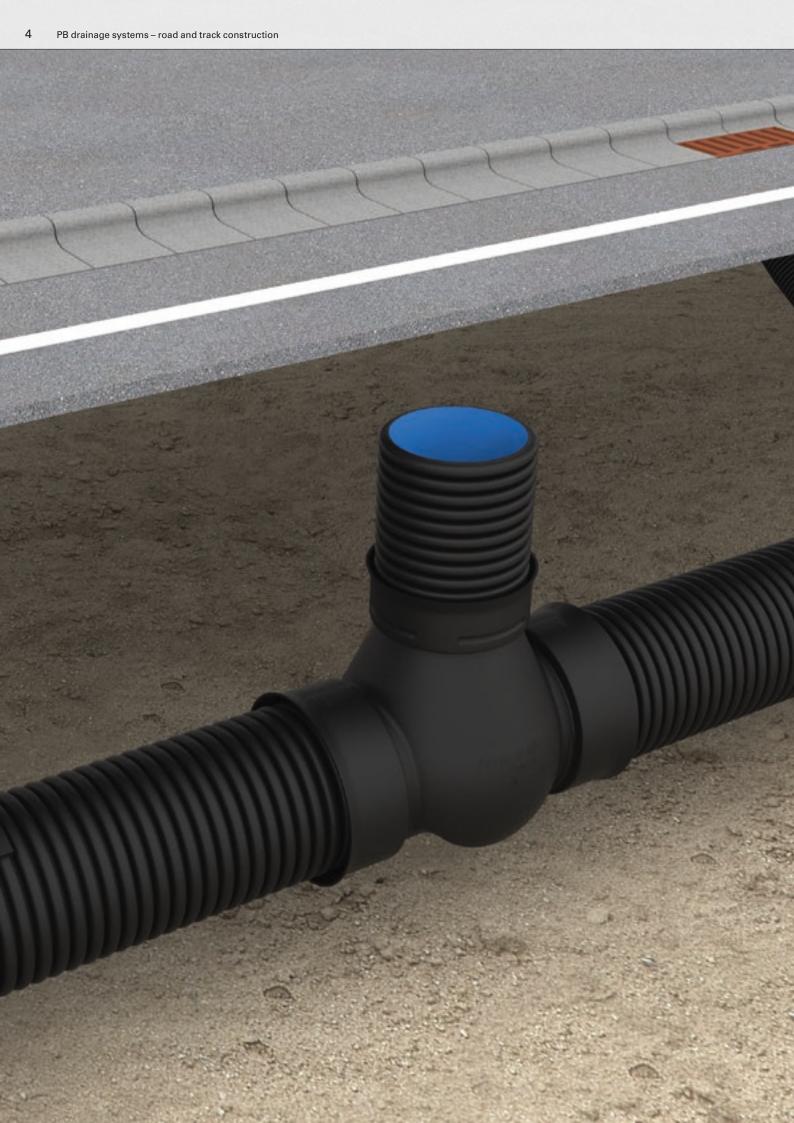
with perfectly matched components



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Surface water in road drainage

Impervious road surfaces prevent the groundwater that accrues in rainfall events from infiltrating, thus jeopardising road traffic, and must therefore be discharged in a controlled and reliable manner.

www.fraenkische.com/stormwater-transport





AquaPipe® - transport pipe SN 8 made of PE-HD

AquaPipe® – straightforward installation

AquaPipe, the transport pipe to discharge polluted surface water from **roads and highways** and municipal surface water from **residential**, **commercial and industrial areas**, and to **discharge stormwater into receiving waters**.

Collected road surface water must be discharged into leak-tight pipe systems according to the "Directive relating to road construction" (REwS). With its proof of leak tightness according to DIN EN 1277, AquaPipe complies with all leak tightness requirements of REwS, DIN EN 13476-3 and DIN EN 1610.

AquaPipe is made of polyethylene (PE-HD) in tried-and-tested structured-wall design as described in DIN EN 13476. The structured-wall design leads to a high ring stiffness of SN 8 according to DIN EN ISO 9969 and pipe profile class 5 according to DIN 16961. AquaPipe complies with DIN 4262-1.

This covers virtually any application in the drainage of traffic areas.

The PE-HD pipe material features a very high chemical resistance against nearly any compound, even in high concentrations.

AquaPipe features a corrugated black outside and a smooth blue inside. Inside and outside are homogeneously welded along the corrugation troughs.

AquaPipe is available in lengths of 3 m and 6 m and in nominal widths ranging from DN 150 to DN 800.

The AquaDock retrofit connection and the AquaFlex flexible connection pipe complete the range of accessories.

The low weight of AguaPipe has many advantages for on-site transportation and installation.





AquaPipe installation instructions

www.fraenkische.com/va-aquapipe-en





AquaDock installation manual

www.fraenkische.com/ea-aquadock

Most important advantages at a glance:

- Lengths of 3 and 6 m
- DN 150 DN 800
- PE-HD structured-wall pipe according to DIN 16961
- Ring stiffness SN 8 according to DIN EN ISO 9969
- Pipe profile class 5 according to DIN 16961
- Proof of leak tightness according to DIN EN 1277 for at least 0.5 bar; complies with leak tightness requirements of DIN EN 1610 and DIN EN 13476-3
- Easy handling thanks to low weight
- Complete range of accessories
- Inspection-friendly thanks to blue inside
- Very high chemical resistance
- Proof of jetting resistance according to DIN 19523
- Suited for SLW 60 / HGV 60



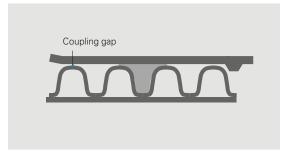
Discharging surface water safely

Sealing ring with enhanced safety

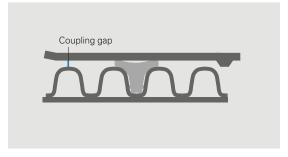
The leak tightness of the pipe system has been tested externally according to DIN EN 1277 for at least 0.5 bar. The EPDM sealing ring has very large sealing lips.

This is hardly needed for proper installations with normal coupling gaps.

If, however, due to misinstallation or, e.g., settling of the ground in the area of the shaft connection, a wide coupling gap shows, the sealing system still remains leak-tight.







Installation resulting in a larger coupling gap. The sealing ring still remains leak-tight.

NB

With its proof of leak tightness according to DIN EN 1277, AquaPipe complies with all leak tightness requirements of REwS, DIN EN 13476-3 and DIN EN 1610.



Impresses with excellent hydraulics ...

Hydraulic properties

The following limit values referring to the inside diameter (d) of the pipe are used as reference for the selection of the slope I:

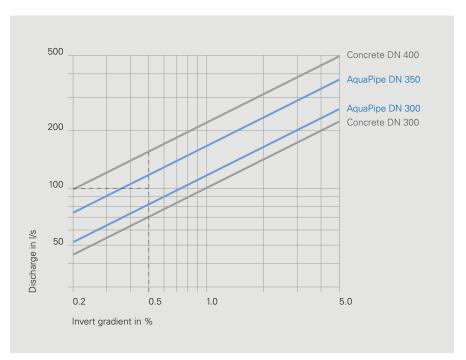
$$\label{eq:max_I} \begin{split} &\text{Max. I} = 1 : \text{d (d in cm)} \\ &\text{Min. I} = 1 : \text{d (d in mm)} \\ &\text{(I greater than or equal to 0.3 \%} \\ &\text{recommended according to REwS)} \end{split}$$

The flow velocity with reference to the calculated water amount should not fall below 0.5 m/s.

Flow velocities of 6 to 8 m/s can be permitted depending on the selection of the pipe material.

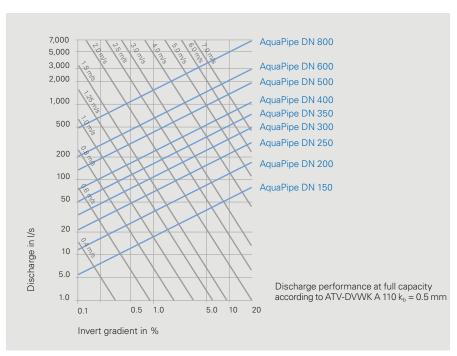
The hydraulic chart can be used to determine the discharge performance (at full capacity).

The hydraulics were determined using the ATV-DVWK regulation A 110 based on the operative roughness ($k_h = 0.5$ mm).



Example: AquaPipe DN 350 is appropriate for 100 l/s discharge with an invert gradient of $0.5\,\%$. DN 400 would be required in concrete.

The chart shows the discharge (I/s) and flow velocity (m/s) depending on nominal diameter (DN) and invert gradient (%).



The discharge (I/s) and flow velocity (m/s) depending on nominal diameter (DN) and invert gradient (%)

... and proven stability

Loading

The high ring stiffness of AquaPipe ensures a high degree of reliability. If installed correctly (DIN EN 1610, DWA-A 139), – for standard installations as described below with high traffic loads – the deflection value is significantly below the admissible deflection value of 6.0 % according to DWA-A 127.

However, the deflection chart does not replace the project-specific pipe stress analysis according to DWA-A 127.

In addition to the deflection analysis, the static verification includes a stress and stability analysis.

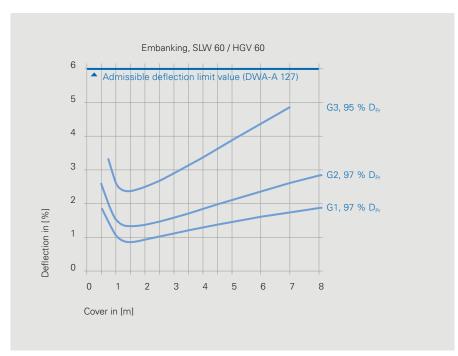
The validity range of the chart complies with the safety factors of 2.5.

NB

Please refer to the relevant DIN EN 1610, DWA-A 139, DWA-A 127 standards and our installation manual for detailed installation information.

The following installation conditions apply to the deflection chart on the right (average of all nominal diameters):

- AquaPipe DN 150 DN 800
- Embanking
- Soil cover 0.5 8.0 m
- SLW 60 / HGV 60 traffic loads
- Piping zone soil of the groups:
 - **G3** / cohesive mixed soils and coarse clay (topmost curve)
 - **G2** / slightly cohesive soils (middle curve)
 - **G1** / cohesionless soils (lowest curve) See also soil class 3 according to DIN 18300; bedding angle 180°, loose bedding.
- Native soil and backfill G3 with 95 % D_p,



Applies to the installation conditions on the left only!

AquaDock®/saddle – watertight and reliable 90° connections

AquaDock®

AquaDock allows the watertight and reliable connection of lateral inlets of AquaFlex DN 150 to AquaPipe. AquaDock has been designed as 90° connection for AquaPipe DN 300 to DN 600. The set includes AquaDock, a DN 150 profile sealing ring and an installation manual.

Both new and existing pipe systems can be connected. It offers high reliability as compared to push-fit solutions with, e.g., sealing collars. Use the AquaDock hole saw $(\emptyset$ 178.5 mm) to cut a hole into the collector.

The drill stand helps to cut a clean hole.

Hole saw and drill stand are part of our range of products. AquaDock can be easily installed using the installation wrench.







Interior view

NB

Please see our detailed installation manual for more detailed installation information.

Advantages

Readily installed AquaDock

- Watertight 90° connection
- Suitable for both new and retrofit installations
- For DN 300 DN 600
- No heavy drilling equipment required
- Easy, uncomplicated installation
- Only minimum reduction in the cross-sectional area of the collector pipe

Saddle

The saddle allows the watertight and reliable connection of AquaPipe/AquaFlex DN 200 to AquaPipe DN 300 and higher, and AquaPipe/AquaFlex DN 150 to AquaPipe DN 800. Both new and existing pipe systems can be connected.

The set comprises the saddle, a profile sealing ring DN 150 and/or DN 200, a KG adapter DN 150 and/or DN 200 and installation instructions. Use our saddle hole saw (standard drilling machine greater than or equal to 1,000 watts required) to cut a hole (Ø 214.5 mm or Ø 220 mm) into the collector pipe.

We recommend using our drill stand.



AquaFlex® – flexible connection pipe

AquaFlex is a flexible PE structured-wall pipe in nominal diameters of DN 150 and DN 200 designed for use as a connecting pipe between road gully and drainage pipe.

AquaFlex is a R2 pipe type according to DIN 4262-1. The corrugated pipe design provides a high ring stiffness.

A DN 150 shaft coupling is available for factory-provided installation in the bottom of the road gully (1a) according to DIN 4052. It allows AquaFlex to be directly connected to the road gully.

Thanks to its flexibility, no accessories such as bends are required in general. Its flexibility ensures tension-free installation.

Small obstacles can be bypassed without any problems if the required slope and the smallest bend radius are observed.



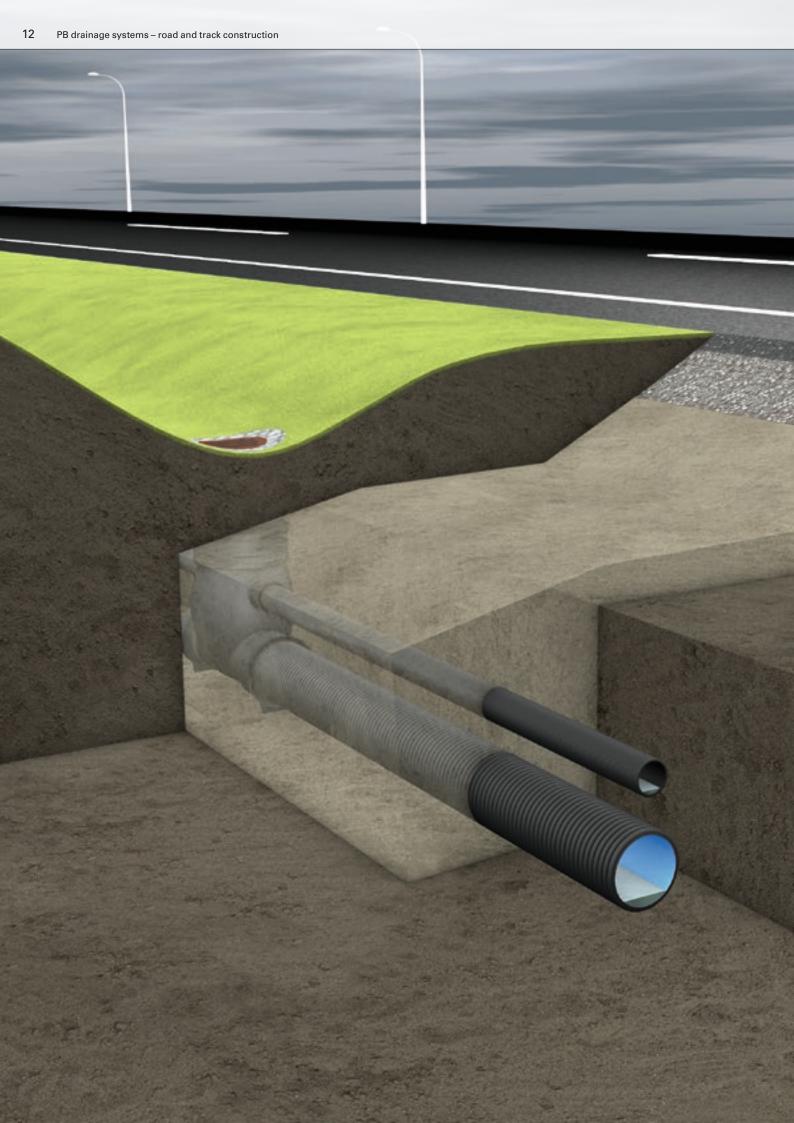


NB

Please see our detailed installation manual for more detailed installation information.

Advantages

- Structured-wall PE pipe, R2 pipe type according to DIN 4262-1
- Ring stiffness SN 8 according to DIN EN ISO 9969
- Economical length of 25 m
- Small bend radii possible
- No additional bends required
- Easy handling
- High chemical resistance
- Suited for SLW 60 / HGV 60





Infiltration water in road drainage

Drainage pipe systems help collect infiltration water, water from the soil and water from the road surface. For virtually all requirements FRÄNKISCHE provides suitable pipes that comply with applicable standards and are state of the art.

www.fraenkische.com/superstructure-drainage



Strabusil® drainage pipes SN 4 made of PE-HD ...

Strabusil drainage pipes are PE-HD structured-wall pipes (corrugated outside, smooth inside) according to DIN 4262-1 type R2 in ring stiffness class SN 4. The combination of these two properties combines the advantages of the high static strength of corrugated pipes with the high discharge performance of pipes with a smooth inside.

Strabusil drainage pipes are manufactured in 6 m lengths in nominal diameters ranging from DN 100 to DN 600. They are temperature resistant even at sub-zero temperatures. The black colour provides high UV resistance and allows the pipes to be stored outside for longer periods of time. Strabusil drainage pipes are resistant to acids and bases according to DIN 8075 supplementary sheet 1. Strabusil drainage pipes are used according to relevant standards, guidelines and regulations.



- DIN EN 1610
- REwS
- DWA-A 139
- ZTVA-StB 97/06
- ZTV Ew-StB 14





Drainage pipe installation instructions

www.fraenkische.com/va-drainage-pipes-en

The perforations are symmetrically arranged along the crown and guarantee optimum water intake thanks to the matched perforation-wall ratio. The perforations are located in the corrugation troughs and protected by a surrounding filter layer so that water can flow freely into the pipe.

NB

Please refer to the applicable standards EN 1610, DWA-A 139, DWA-A 127 and our installation manual at www.fraenkische.com for detailed information.

Strabusil® – the pipe

- High infiltration rate thanks to perfectly arranged perforations and low water infiltration resistance
- Push-fit coupling ensures rapid installation. A profile sealing ring seals MP pipes.
- Extremely high degree of drainage thanks to smooth inside
- High compressive strength and impact resistance thanks to PE-HD structured-wall design
- Easy to install thanks to low weight
- Suited for SLW 60 / HGV 60



... tried and tested in road and track construction for many years

The perforation area is greater than or equal to 50 cm²/m per pipe. The crown marking of locally perforated pipes ensures the correct installation of Strabusil so that the perforations are located in the upper half of the pipe.

The tried and tested structured-wall design gives the pipe a high ring stiffness and a low weight. The smooth surface of the pipe inside ensures unimpeded, rapid discharge of water.

Pipe inside and outside are homogeneously welded along the contact surfaces. The combination of maximum water infiltration and discharge performance, low weight, easy-to-handle 6 m lengths, pliability and high static strength make its use easy and safe and its installation economical.

Strabusil drainage pipes have been designed for the reliable drainage of roads, airfields, sports fields and for cases where increased requirements are placed on drainage pipes.

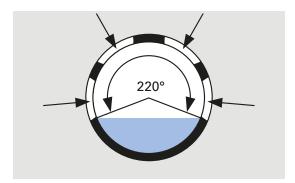


Its low weight facilitates installation. Matching accessories meet all the demands that are placed on easy-to-install drainage technology.

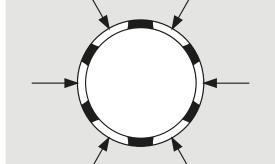
The different types of perforations

Use and function:

Strabusil locally perforated (LP) and **totally perforated (TP) pipes** ensure drainage of the ground level and the anti-frost layer. This holds true during and after construction by collecting the accumulating unbound soil water and then transporting it to the receiving waters.

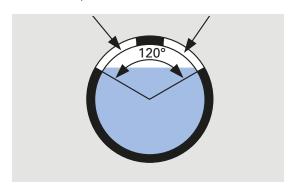


Locally perforated pipe (LP)



Totally perforated pipe (TP)

Strabusil multi-purpose pipes (MP) feature both the function of locally perforated pipes and collectors for longer distances. They must store and transport the accumulating surface water if required. As opposed to locally perforated pipes, the coupling connection must provide a watertight (WD) seal according to DIN 4262-1. This is achieved by slipping a profile sealing ring into the second corrugation trough. The connection is sandtight (SD) without a profile sealing ring. Make sure that in the case of watertight connections both the coupling inside and the profile sealing ring must be covered with a sufficient amount of lubricant upon installation.



Multi-purpose pipe (MP)

Strabusil® – high drainage capacity ...

Hydraulic properties

The partial capacity curve for circular profiles according to the diagram on the right is used to determine partial discharges according to DWA-A 110.

Key:

d [m] = inside diameter

h [m] = filling height

 Q_v [m³/s] = flow rate at full capacity

 Q_{τ} [m³/s] = flow rate at partial

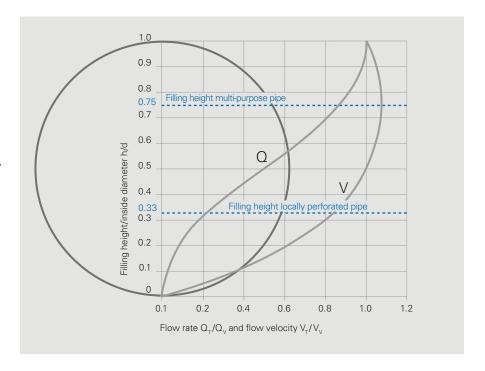
capacity

 V_{V} [m/s] = flow velocity at full

capacity

 V_{T} [m/s] = flow velocity at partial

capacity

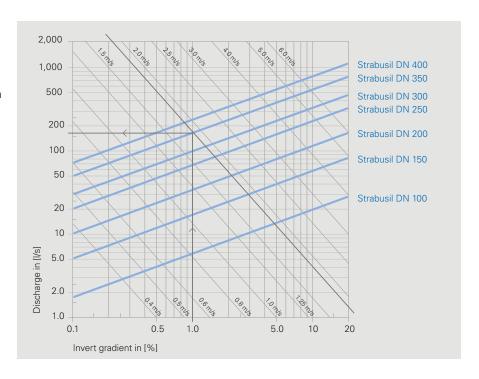


The hydraulic chart can be used to determine the discharge performance (at full capacity).

The hydraulic properties were calculated according to DWA-A 110 and are based on a roughness coefficient of ($k_h = 0.5 \text{ mm}$).

The chart shows the discharge (I/s) and flow velocity (m/s) depending on nominal diameter (DN) and invert gradient (%).

If Strabusil multi-purpose pipes (MP) DN 350 are used, a water quantity of approx. 160 l/s or 580 m³/h can be discharged at a gradient of 1 % and a flow velocity of approx. 1.8 m/s.



... and excellent robustness guaranteed

Loading

Strabusil drainage pipes are robust and ideal for use in harsh construction site environments. They are impact resistant at sub-zero temperatures.

Strabusil drainage pipes are jetting resistant according to DIN 19523.

The structured-wall design provides high ring stiffness. They can be used wherever high static and dynamic loads must be absorbed. If installed according to standards (DIN EN 1610, DWA-A 139), – for standard installations as described below with high traffic loads – the deflection values calculated using the pipe stress analysis (see chart) are not exceeded. The values do not exceed the admissible deflection value of 6.0 % according to DWA-A 127.

However, the deflection chart does not replace the project-specific pipe stress analysis according to DWA-A 127. In addition to the deflection analysis, the static verification includes a stress and stability analysis.

NB

Please refer to the applicable standards DIN EN 1610, DWA-A 139, DWA-A 127 and our installation manual available at www.fraenkische.com for detailed information.

The following installation conditions apply to the deflection chart on the right (average of all nominal diameters):

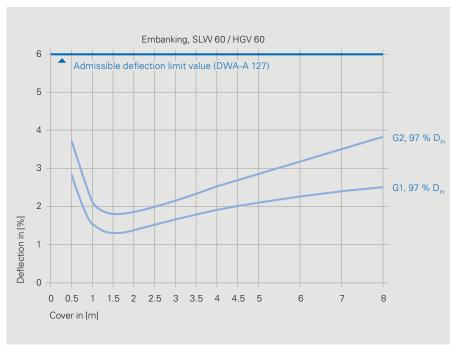
- Strabusil DN 100 DN 600
- Embanking
- Soil cover 0.5 8.0 m
- SLW 60 / HGV 60 traffic loads
- Piping zone soil of the groups:

G2 / slightly cohesive soils (top curve)

G1 / non-cohesive soils (bottom curve)

See also soil class 3 according to DIN 18300; bedding angle 180°, loose bedding.

Native soil and backfill
 G3 with 95 % D_{Pr}



Applies to the installation conditions on the left only!

StormPipe - drainage pipes SN 8 made of PE-HD

StormPipe, drainage pipes for demanding requirements in road and track drainage.

StormPipe is made of PE-HD in tried-and-tested structured-wall design. StormPipe complies with DIN 4262-1, R2 pipe type.

The combination of structured-wall design and PE-HD ensures a high ring stiffness of SN 8 according to EN ISO 9969.

StormPipe features a corrugated black outside and a smooth grey inside.

Inside and outside are homogeneously welded along the corrugation troughs.

StormPipe is available in straight lengths of 6 m in nominal diameters DN 100 to DN 600 as totally perforated pipe, locally perforated pipe and multi-purpose pipe.

Thanks to the low weight, StormPipe has many advantages for on-site transportation and installation.

Most important advantages at a glance

- DN 100 DN 600 as perforated drainage pipe
- Ring stiffness SN 8 according to EN ISO 9969
- Structured-wall PE-HD pipe, R2 pipe type according to DIN 4262-1
- Easy handling thanks to low weight
- Inspection-friendly thanks to grey inside
- High infiltration rate of drainage pipes thanks to perfectly arranged perforations and low water infiltration resistance
- Extremely high degree of drainage thanks to smooth inside
- Suited for SLW 60 / HGV 60



High-performance drainage pipes for road and track construction

The perforations are symmetrically arranged along the crown and ensure optimum water infiltration thanks to the perfect ratio of perforation area to wall area. The perforations are arranged in the corrugation troughs protected by the surrounding filter layer, which allows best-possible unobstructed water intake. The pipe stiffness is extremely high.

StormPipe drainage pipes are resistant to acids and bases according to DIN 8075 supplementary sheet 1. They are temperature-resistant also at sub-zero temperatures and feature high UV resistance. The perforation area is greater than or equal to 50 cm²/m per pipe. The perforation width is 1.2 mm + 0.4 mm.

The locally perforated pipes feature a crown marking ensuring correct installation of StormPipe drainage pipes so that the perforations are located in the upper part of the pipe.

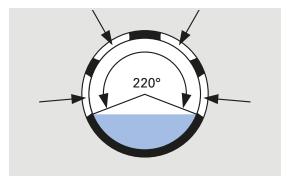
Pipe inside and outside are homogeneously welded along the contact surfaces. The combination of maximum drainage and discharge, low weight, easy-to-handle pipe length, pliability and high static strength make its use easy and safe and its installation economic.

StormPipe drainage pipes have been designed for the reliable drainage of roads, airfields, sports fields and for cases where utmost requirements are placed on drainage pipes.

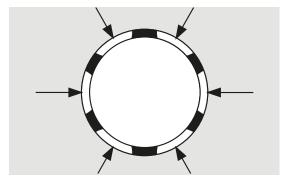
The different types of perforations

Use and function:

StormPipe locally perforated pipes (LP) and totally perforated pipes (TP) ensure drainage of the ground level and the anti-frost layer. This holds true during and after construction by collecting the accumulating unbound soil water and then transporting it to the receiving waters.

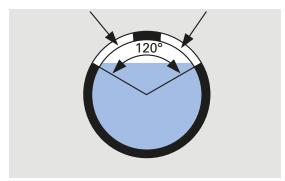


Locally perforated pipe (LP)



Totally perforated pipe (TP)

StormPipe multi-purpose pipes (MP) feature both the function of a locally perforated pipe and a collector for longer distances. They must store and transport the accumulating surface water if required. The coupling connection must therefore be watertight (WD) as opposed to locally perforated pipes. This is achieved by slipping a profile sealing ring into the second corrugation trough. The connection is sandtight (SD) without a profile sealing ring. Make sure that in the case of watertight connections both the coupling inside and the profile sealing ring must be covered with a sufficient amount of lubricant upon installation.



Multi-purpose pipe (MP)

StormPipe - impresses with excellent hydraulics ...

Hydraulic properties

The partial capacity curve for circular profiles according to the diagram on the right is used to determine partial discharges according to DWA-A 110.

Key:

d [m] = inside diameter

h [m] = filling height

 Q_v [m³/s] = flow rate at full capacity

 Q_{T} [m³/s] = flow rate at partial

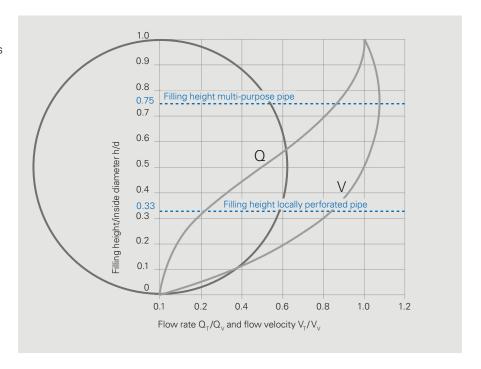
capacity

 V_{V} [m/s] = flow velocity at full

capacity

 V_{T} [m/s] = flow velocity at partial

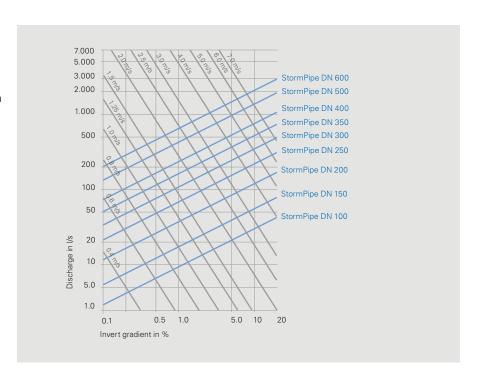
capacity



The hydraulic chart can be used to determine the discharge performance (at full capacity).

The hydraulic properties were calculated according to DWA-A 110 and are based on a roughness coefficient of $(k_h = 0.5 \text{ mm})$.

The chart shows the discharge (I/s) and flow velocity (m/s) depending on nominal diameter (DN) and invert gradient (%).



... and proven stability

Loading

The high ring stiffness of StormPipe ensures a high degree of reliability. If installed correctly (DIN EN 1610, DWA-A 139), – for standard installations as described below with high traffic loads – the deflection value is significantly below the admissible deflection value of 6.0 % according to DWA-A 127. However, the deflection chart does not replace the project-specific pipe stress analysis according to DWA-A 127.

In addition to the deflection analysis, the static verification includes a stress and stability analysis.

The validity range of the chart complies with the safety factors of 2.5.

NB

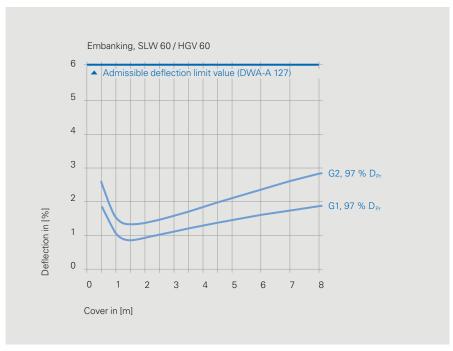
Please refer to the relevant DIN EN 1610, DWA-A 139, DWA-A 127 standards and our installation manual available at www.fraenkische.com for detailed installation information.

The following installation conditions apply to the deflection chart on the right (average of all nominal diameters):

- StormPipe DN 100 DN 600
- Embanking
- Soil cover 0.5 8.0 m
- SLW 60 / HGV 60 traffic loads
- Piping zone soil of the groups:
 - **G2** / slightly cohesive soils (top curve)
 - **G1** / non-cohesive soils (bottom curve)

See also soil class 3 according to DIN 18300; bedding angle 180°, loose bedding.

Native soil and backfill
 G3 with 95 % D_{Pr}



Applies to the installation conditions on the left only!

Strasil® drainage pipes SN 4 made of PVC-U ...

Strasil is a classic, tunnel-shaped drainage pipe for road and track construction featuring a characteristic smooth invert.

Strasil pipes are resistant to acids and bases according to DIN 8061, supplementary sheet 1.

Strasil drainage pipes are used according to relevant standards, guidelines and regulations.

The most important are:

- DIN EN 1610
- REwS
- DWA-A 139
- ZTVA-StB 97/06
- ZTV Ew-StB 14



Strasil® – the smooth-invert pipe

- Quick to assemble thanks to push-fit coupling for LP and MP pipes. A profile sealing ring seals MP pipes.
- Unobstructed water infiltration
- High degree of drainage thanks to smooth invert
- High compressive strength thanks to optimum corrugation geometry. Static and dynamic loads are easily absorbed.
- Suited for SLW 60 / HGV 60



.....convincing thanks to high discharge performance

The perforations are symmetrically arranged along the crown and guarantee optimum water intake thanks to the matched perforation-wall ratio.

The perforations are 1.2 mm wide and protectively located in the corrugation troughs; the total perforation area is greater than or equal to 50 cm²/m per pipe. The smooth invert improves drainage.

Strasil drainage pipes have been dimensioned according to applicable provisions and regulations.

The combination of maximum water infiltration and discharge performance, low weight, easy-to-handle lengths (6 m) and high strength make its use easy and safe and its installation economical.

Due to the design, the coupling provides an absolutely reliable and sandtight (SD) connection; a profile sealing ring renders the connection watertight (WD). The extensive selection of accessories meets the needs of installation situations and the wide range of possible applications.

NB

For detailed information, please refer to our installation manual available at 🕟 www.fraenkische.com.

The different types of perforations

Use and function:

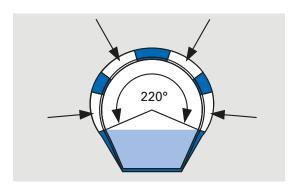
Strasil locally perforated pipes (LP) ensure drainage of the ground level and the anti-frost layer. This holds true during and after construction by collecting the accumulating unbound soil water and then transporting it to the receiving waters. Strasil locally perforated pipes comply with these requirements.

Strasil multi-purpose pipes (MP) feature both the function of locally perforated pipes and collectors for longer distances. They must store and transport the accumulating surface water if required. As opposed to locally perforated pipes, the coupling connection must provide a watertight (WD) seal according to DIN 4262-1.

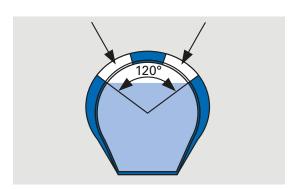
Position of sealing ring to establish a watertight seal between MP pipes:

DN 200 – 7th corrugation trough DN 250 – 6th corrugation trough

If no sealing ring is used, the connection is sandtight (SD).



Locally perforated pipe (LP)



Multi-purpose pipe (MP)

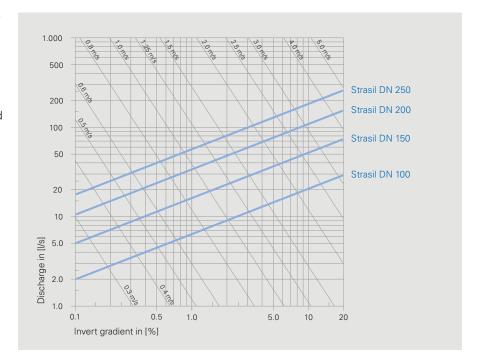
Strasil® – excellent hydraulic ...

Hydraulic properties

The smooth invert of Strasil multi-purpose pipes only offers little resistance to the discharge of the infiltrated water. Due to the additional collection function, at least 240° of the pipe circumference are unperforated, i.e., watertight.

The hydraulic properties were determined by the University of Applied Sciences in Karlsruhe and the Technical University in Munich.

The diagram shows the discharge (I/s) and flow velocity (m/s) depending on nominal diameter (DN) and invert gradient (%).



... and static properties

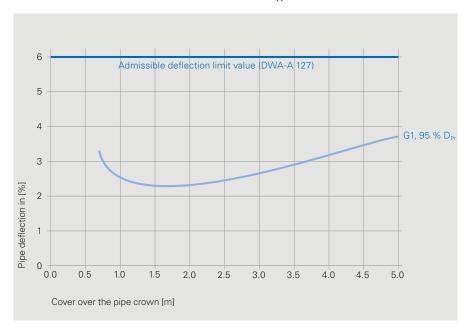
Loading

The optimised pipe geometry leads to particularly high compressive strength. Strasil drainage pipes can be used wherever high static and dynamic loads must be absorbed.

The diagram shows the deflection behaviour of Strasil DN 250 with a cover of 0.7-5.0 m if non-cohesive soils G1 are used and a degree of compaction of 95 % $D_{\rm Pr}$ in the embedding area with heavy goods vehicle traffic SLW 60 / HGV 60.

The maximum permissible deflection value of 6.0 % as required in the corresponding regulations (e.g., DWA-A 127) is generally not exceeded if exposed to long-term load. If necessary, there is a survey on the proof of stability by the Technical University in Munich that can be used to furnish proof of static.

Strasil DN 250 pipe deflection caused by soil and traffic loads SLW 60 / HGV 60 if installed in G1 soil, 95 % $D_{\rm Pr}$







Flushing and inspection shafts for road drainage

Pipe systems must be inspectable and flushable. FRÄNKISCHE system shafts define what is state of the art and easily meet these requirements. Whether to connect a drainage pipe or a transport pipe to classic shafts or wye shafts, or for a piggyback arrangement.

www.fraenkische.com/shaft-systems



All benefits at a glance

Classic solution

Classic flushing and inspection shafts by FRÄNKISCHE cover virtually any application.

- A comprehensive line of accessories makes design and installation from one source a breeze
- High-quality durable shafts "made in Germany"

Piggyback shafts

In addition to connections to the tight collector pipe and transport pipe situated at the bottom, piggyback shafts have connections for a drainage pipe at the top that reliably collects accumulating infiltration water as well as planum water from the road superstructure, and transports it to inspection shafts.

- Different shaft base bodies and connection options allow adjustment to on-site conditions
- In-house manufactured quality products
- Clear pipe spacing of 15 cm between drainage pipe and collector and transport pipe





ADVANTAGES -

- Monolithic product made of PE-HD
- Easy construction site handling thanks to low weight
- Extremely durable, robust and resistant
- Resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1
- High UV resistance
- Ideal maintenance and inspection of connected systems possible
- Edgeless inside design
- Compact designs and low total heights
- Decoupling of forces from the extension pipe and the cover
- Integrated compensating area for the extension pipe
- Can also be used as a combined road gully and inspection shaft

Flushing and inspection shafts for road drainage

Basics of the piggyback system

Stormwater runoff from roads is considered wastewater according to the Federal Water Act (*Wasserhaushaltsgesetz (WHG)*) (see Section 54). To protect groundwater and waterbodies it must be collected and discharged in leak-tight pipes taking into consideration Section 60 of the WHG and according to recognized rules of engineering (DIN, DWA and FGSV regulations). In addition, the accumulating drainage / infiltration water must be collected separately from wastewater through drainage pipes.

With its piggyback shafts, FRÄNKISCHE allows for the possibility of complying with standards as easily as possible while remaining state of the art. The piggyback shaft combines a tight transport pipe and a top drainage pipe in one flushing and inspection shaft through which accumulating water can be reliably discharged. Thus, it can be ensured that no polluted surface water infiltrates into the soil. The tasks of both road drainage and environmental protection are perfectly fulfilled. The shafts available in many different designs with various diameters and connection options are operationally-safe and utterly reliable solutions for collecting and discharging surface and infiltration water.



StrabuControl HP with a tight bottom transport pipe and a top drainage pipe

Overview



| Product | StrabuControl | StrabuControl 600 | StrabuControl 600 V | AquaTrafficControl | AquaTrafficControl V |
|---|--|--|---|---|---|
| Illustration | | | | | |
| Inside diameter of base body | > 500 mm | > 600 mm | > 600 mm | > 900 mm | > 900 mm |
| Extension pipe D _o | 400 | 600 | 600 | 600 | 600 |
| Designs | 2/250 3/250 4/250 3/350 4/350 2/400 | 2/250 2/400 2/250–150 (90°) 2/400–150 (90°) | Variable shaft angle 90–270 degrees | 2/300 2/400 2/500 2/600 300/400 400/500 500/600 300 400 500 600 | Variable shaft angle 90–270 degrees |
| Connectable types of pipe* | Strasil Strabusil StormPipe | Strasil Strabusil StormPipe AquaPipe | Strasil Strabusil StormPipe AquaPipe | AquaPipe StormPipe | AquaPipe StormPipe |
| Available nominal connection diameters | DN 100-400 | DN 100-400 | DN 100-400 | DN 300-600 | DN 300-600 |
| Cover | FRÄNKISCHE (470 mm) | Standard cover (625 mm), on site | Standard cover (625 mm), on site | Standard cover (625 mm), on site | Standard cover (625 mm), on site |
| For more details, see | page 32 | page 33 | page 34 | page 35 | page 36 |

 $[\]ensuremath{^{*}}$ Other FRÄNKISCHE structured-wall pipes possible

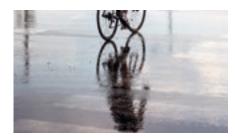


Piggyback

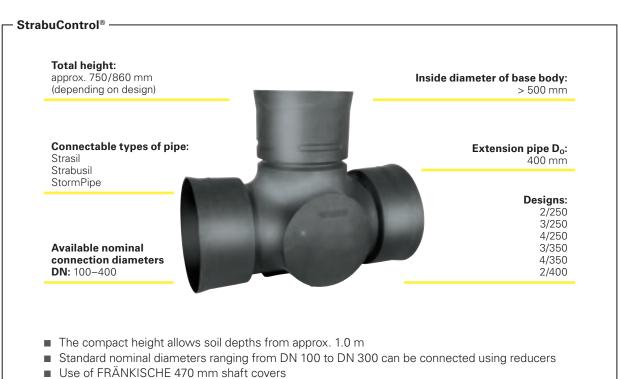
| Product | StrabuControl HP | StrabuControl 600 HP | StrabuControl 600 V HP | AquaTrafficControl HP | AquaTrafficControl V HP |
|--|---|--|---|--|---|
| Illustration | | | | | |
| Inside diameter of base body | > 500 mm | > 600 mm | > 600 mm | > 900 mm | > 900 mm |
| Extension pipe D _o | 400 | 600 | 600 | 600 | 600 |
| Designs | 2/250 3/250 2/350 2/250–150 (90°) 2/350–150 (90°) | 2/250 2/350 2/250–150 (90°) 2/350–150 (90°) | Variable shaft angle 90–270 degrees | 2/300 2/400 2/500 2/600 300/400 400/500 300 400 500 600 | Variable shaft angle 90–270 degrees |
| Transport pipe* | AquaPipe | AquaPipe | AquaPipe | AquaPipe | AquaPipe |
| Nominal connection diameters of transport pipe | DN 200-350 | DN 200-350 | DN 200-350 | DN 300-600 | DN 300-600 |
| Drainage pipe | Strabusil StormPipe | Strabusil StormPipe | Strabusil StormPipe | Strabusil StormPipe | Strabusil StormPipe |
| Nominal connection diameter of drainage pipe | DN 150 | DN 150 | DN 150 | DN 150 | DN 150 |
| Cover | FRÄNKISCHE (470 mm) | Standard cover (625 mm), on site | Standard cover (625 mm), on site | Standard cover (625 mm), on site | Standard cover (625 mm), on site |
| For more details, see | page 32 | page 33 | page 34 | page 35 | page 36 |

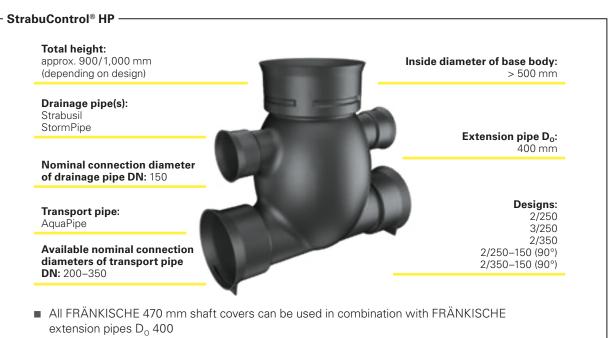
^{*} Other FRÄNKISCHE structured-wall pipes possible

StrabuControl® / StrabuControl® HP



As a classic solution, StrabuControl is a particularly versatile inspection and flushing shaft just like in the piggyback design. It is suited for virtually any form of road drainage and can easily be integrated into traffic areas using the FRÄNKISCHE shaft covers.





- Compact and statically optimised shaft base body
- Standard nominal diameters ranging from DN 200 to DN 300 can be connected using reducers
- Open flume

StrabuControl® 600 / StrabuControl® 600 HP



StrabuControl 600 and StrabuControl 600 HP have a particularly low height despite their relatively large shaft base body. Due to their compact and optimised design, they can be installed even at low soil depths, for instance as swale infiltration shafts.

StrabuControl® 600 Total height: Inside diameter of base body: approx. 825 mm > 600 mm Extension pipe Do: Connectable types of pipe: 600 mm Strasil Strabusil StormPipe AquaPipe **Designs:** 2/250 2/400 2/250-150 (90°) Available nominal 2/400-150 (90°) connection diameters **DN**: 100-400

- Standard nominal diameters ranging from DN 100 to DN 350 can be connected using reducers
- The compact height allows soil depths from approx. 1.0 m
- Open flume
- Also perfectly suited as swale infiltration shaft
- Standard 625 mm shaft covers can be used
- Installation possible in soil depths of approx. 1.0 to 5 m*; statically substantiated with HGV 60 traffic loads
- * Shallow installation depths available on request

- StrabuControl® 600 HP -Total height: approx. 970/1,050 mm Inside diameter of base body: (depending on design) > 600 mm Drainage pipe(s): Strabusil StormPipe Extension pipe Do: 600 mm Nominal connection diameter of drainage pipe DN: 150 Designs: Transport pipe: 2/250 2/350 AquaPipe 2/250-150 (90°) 2/350-150 (90°) Available nominal connection diameters of transport pipe **DN**: 200-350

- Compact and statically optimised shaft base body
- Standard nominal diameters ranging from DN 100 to DN 300 can be connected using reducers
- Open flume
- Standard 625 mm shaft covers can be used

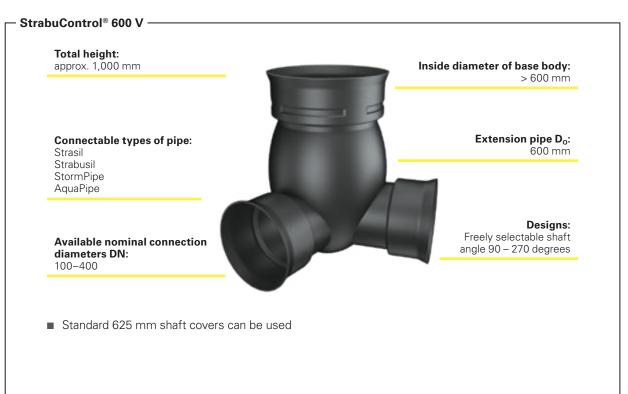
StrabuControl® 600 V / StrabuControl® 600 V HP

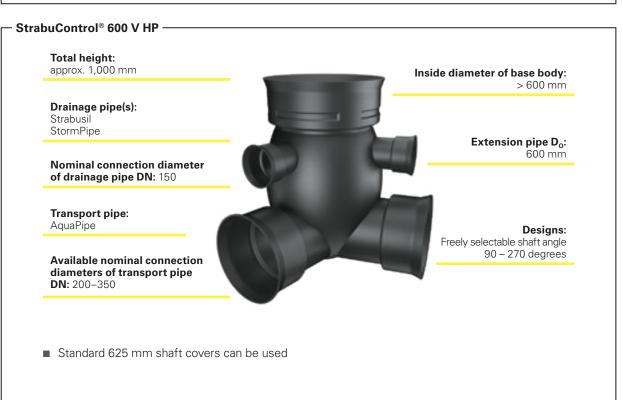


V stands for variable: StrabuControl 600 and StrabuControl 600 HP are also available as variable shafts for particularly demanding individual installation situations. Thanks to the freely selectable connection angles of these shafts, transport pipes and drainage pipes can be installed at small and irregular bend radii in particularly narrow areas without additional fittings.

NB

Variable shafts are custom-manufactured exclusively for each specific project.

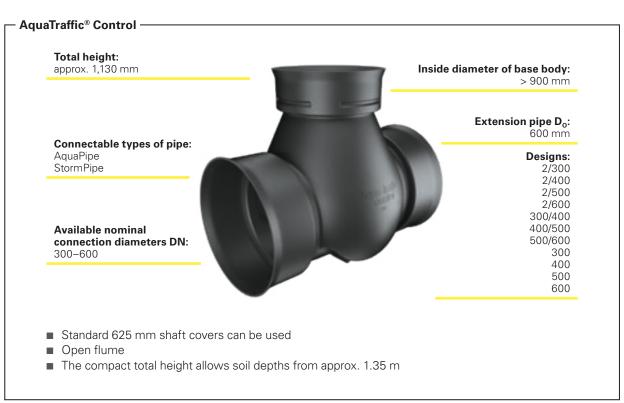


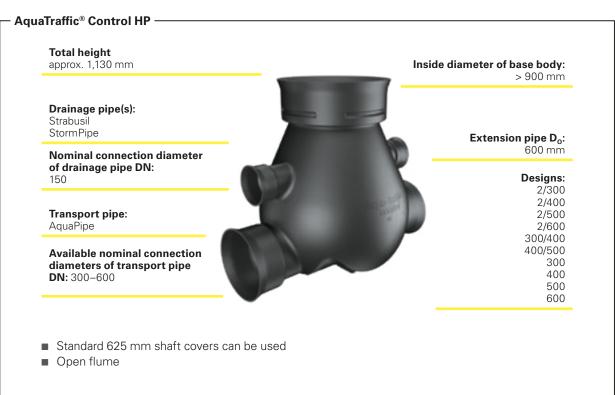


AquaTraffic®Control / AquaTraffic®Control HP



AquaTrafficControl and AquaTrafficControl HP are ideally suited for the use in highway construction. Thanks to their large base body, nominal pipe diameters of up to DN 600 can be connected, so that even large amounts of surface water can be collected and reliably discharged. Despite their substantial dimensions, both shafts are easy to handle thus being a perfect solution in road drainage.





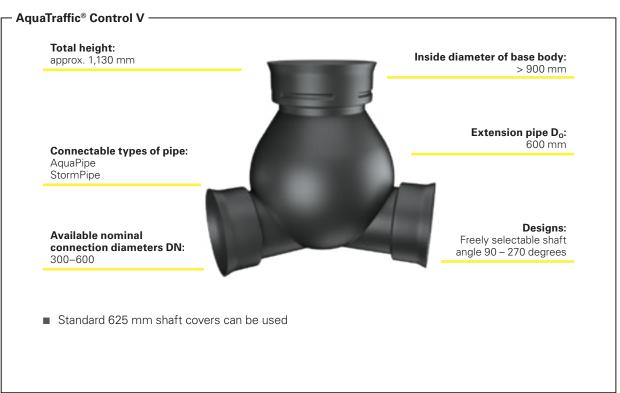
AquaTraffic® Control V / AquaTraffic® Control V HP

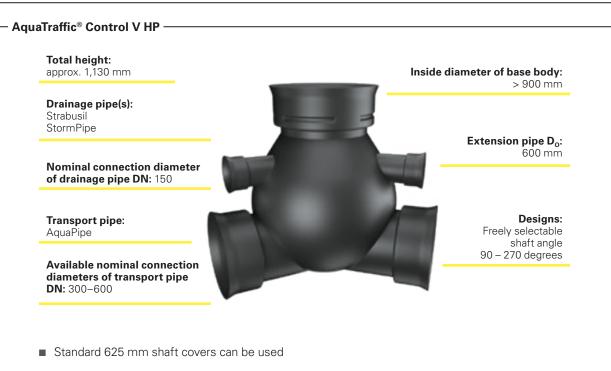


AquaTrafficControl V and AquaTrafficControl V HP are used under narrow conditions. AquaPipe stormwater pipes can be installed very economically also in areas with very small bend radii, e.g., in highway construction. Custom-manufactured to meet specific project needs, drainage pipes with freely selectable connection angles can be connected.

NB

Variable shafts are custom-manufactured exclusively for each specific project.





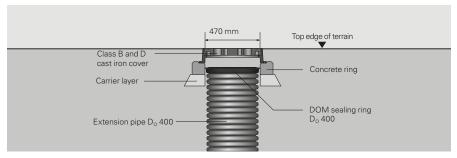
Shaft covers

FRÄNKISCHE covers (470 mm)

FRÄNKISCHE covers can be integrated in the road surface without any problems. Whether classic or piggyback: the special-purpose DOM sealing ring D_0 400 ensures that extension pipes D_0 400 are properly connected to corresponding covers.

Applies to the following shafts:

- StrabuControl
- StrabuControl HP



FRÄNKISCHE cover (470 mm)



DOM sealing ring D_0 400

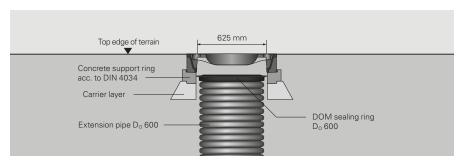
Installation with standard covers (625 mm)

The special-purpose DOM sealing ring D_0 600 provides a proper connection of the extension pipes D_0 600 to the cover.

More covers such as roll-in covers can be used without any problems under certain preconditions.

Please observe in general

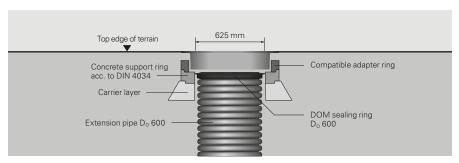
The height of support ring and frame must be clarified in connection with the use of a dirt trap. The dirt trap should not rest directly on the extension pipe.



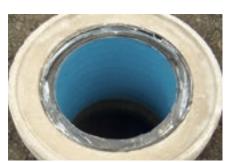
Standard cover (625 mm)

Applies to the following shafts:

- StrabuControl 600
- StrabuControl 600 HP
- StrabuControl 600 V
- StrabuControl 600 V HP
- AquaTrafficControl
- AquaTrafficControl HP
- AquaTrafficControl V
- AquaTrafficControl V HP



Cover for rolling-in in bituminous road surfaces

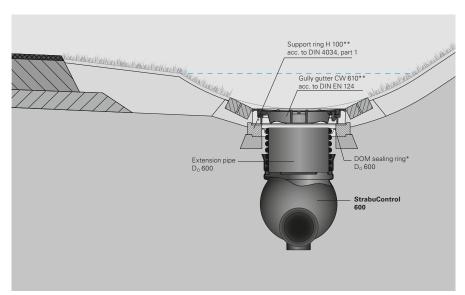


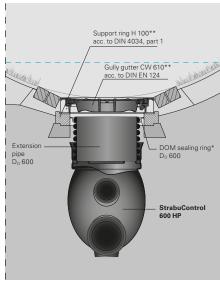
DOM sealing ring D_0 600

Installation as swale infiltration shaft

The compact design makes StrabuControl 600 / HP and AquaTrafficControl / HP ideally suited as swale infiltration shafts with perforated gully gutters.

StrabuControl® 600 / HP as swale infiltration shaft

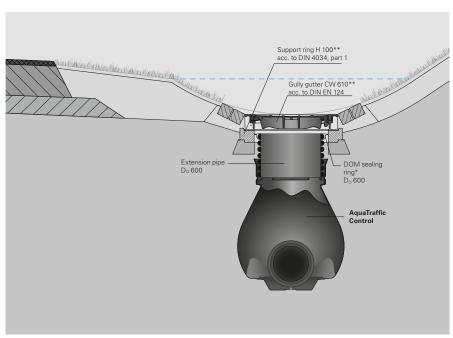




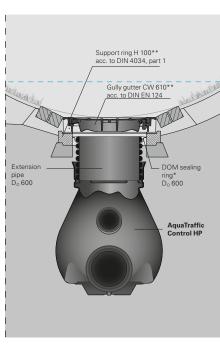
StrabuControl 600 as swale infiltration shaft

StrabuControl 600 HP as swale infiltration shaft

AquaTrafficControl® / HP as swale infiltration shaft



AquaTrafficControl as swale infiltration shaft



AquaTrafficControl HP as swale infiltration shaft

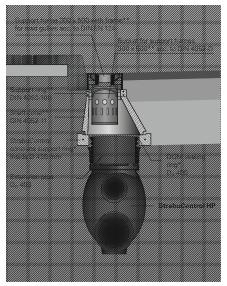
^{*} see FRÄNKISCHE shaft accessories
** to be supplied on site

Road gully and inspection shaft as a two-in-one solution

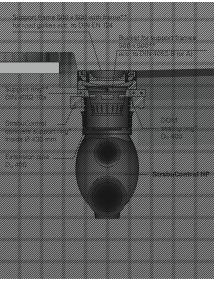
The shallow and compact design of the shaft base body also makes it ideally suited as a combined road gully and inspection shaft.

Using the respective accessories, commercially available support frames 300×500 mm and / or 500×500 mm can be connected to the concrete support rings and/or extension pipes. With the help of the sloped concrete support ring by FRÄNKISCHE, the road gully can be formed as a V-shaped gutter.

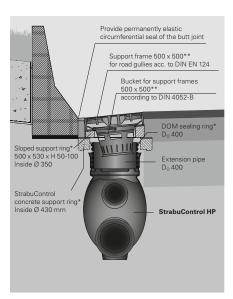
Installation examples for shafts with extension pipe D_0 400



StrabuControl HP with support frame 300 x 500 mm (desk type)

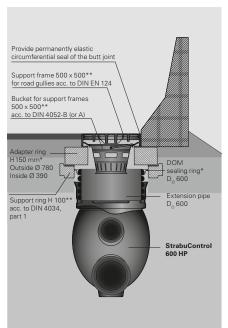


StrabuControl HP with support frame 500 x 500 mm (desk type)

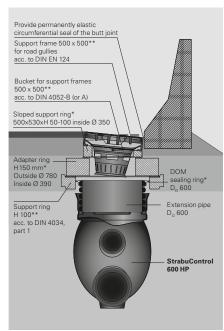


StrabuControl HP with support frame as V-shaped gutter

Installation examples for shafts with extension pipe D_0 600



StrabuControl 600 HP with support frame 500 x 500



StrabuControl 600 HP with support frame 500 x 500 as V-shaped gutter

NB

Installation also possible with AquaTrafficControl HP.

^{*} see FRÄNKISCHE shaft accessories

^{**} to be supplied on site





Product range overview

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| Strasil – drainage pipe SN 4 (PVC-U) | 56 |
| StrabuControl – shafts | 60 |
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| AquaTrafficControl – shafts | 65 |

www.fraenkische.com/road-track-drainage





Product range overview – AquaPipe®

AquaPipe® – transport pipe SN 8 (PE-HD)



Structured-wall PE-HD transport pipe (corrugated outside, smooth inside), including sealing ring and coupling. Black outside, blue inside. High load-bearing capacity (SN 8 according to DIN EN ISO 9969). Can be used acc. to REwS (Directives relating to road drainage).

Application: transport pipe to discharge polluted surface water from roads and highways and municipal surface water from residential, commercial and industrial areas, and to discharge stormwater into receiving waters.

Installation instructions

See our installation manual for the installation of AquaPipe!

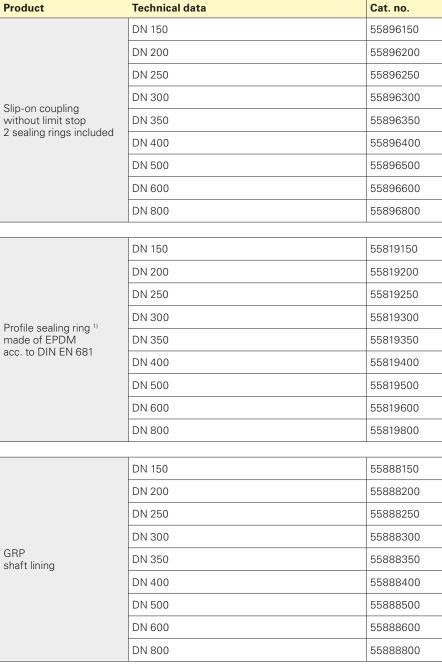
| Product | Technical data | | | Cat. no. |
|------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 150 | D ₁ = 149 | D _o = 173 | 55150150 |
| | DN/ID 200 | D ₁ = 203 | D _o = 236 | 55150200 |
| | DN/ID 250 | D ₁ = 255 | D ₀ = 295 | 55150250 |
| A D: | DN/ID 300 | D ₁ = 300 | D ₀ = 349 | 55150300 |
| AquaPipe 6 m length | DN/ID 350 | D ₁ = 347 | D _o = 399 | 55150350 |
| o m longar | DN/ID 400 | D ₁ = 399 | D _o = 461 | 55150400 |
| | DN/ID 500 | D ₁ = 499 | $D_0 = 570$ | 55150500 |
| | DN/ID 600 | D ₁ = 596 | $D_0 = 684$ | 55150600 |
| | DN/ID 800 | D ₁ = 796 | D _o = 930 | 55150800 |
| | | | | |
| | DN/ID 150 | D ₁ = 149 | D _o = 173 | 55152150 |
| AquaPipe 3 m length | DN/ID 200 | D ₁ = 203 | $D_0 = 236$ | 55152200 |
| | DN/ID 250 | D ₁ = 255 | $D_0 = 295$ | 55152250 |
| | DN/ID 300 | D ₁ = 300 | $D_0 = 349$ | 55152300 |
| | DN/ID 350 | D ₁ = 347 | $D_0 = 399$ | 55152350 |
| | DN/ID 400 | D ₁ = 399 | D _o = 461 | 55152400 |
| | DN/ID 500 | D ₁ = 499 | D _o = 570 | 55152500 |
| | DN/ID 600 | D ₁ = 596 | D _o = 684 | 55152600 |

AquaPipe® accessories



| Product | Technical data | Cat. no. |
|---|----------------|----------|
| | DN 150 | 55810150 |
| | DN 200 | 55810200 |
| | DN 250 | 55810250 |
| Coupling with centred limit stop 2 sealing rings included | DN 300 | 55810300 |
| | DN 350 | 55810350 |
| | DN 400 | 55810400 |
| | DN 500 | 55810500 |
| | DN 600 | 55810600 |
| | DN 800 | 55618800 |





¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

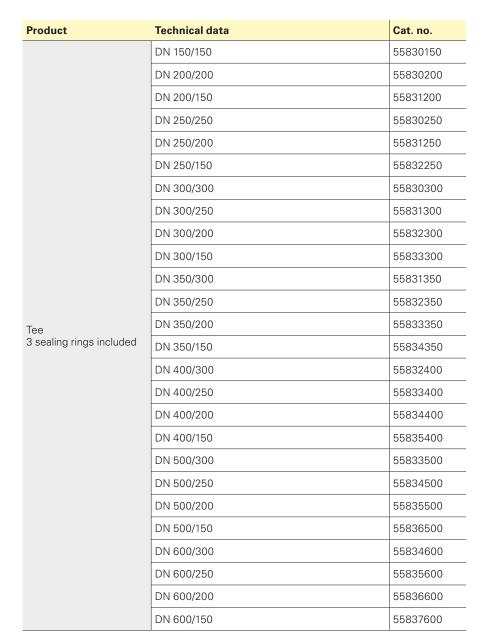








| Product | Technical data | Cat. no. |
|--------------------------------------|----------------|----------|
| | DN 150 | 55823150 |
| | DN 200 | 55823200 |
| | DN 250 | 55823250 |
| 15° bend | DN 300 | 55823300 |
| 2 sealing rings included | DN 350 | 55823350 |
| | DN 400 | 55823400 |
| | DN 500 | 55823500 |
| | DN 600 | 55823600 |
| | | |
| | DN 150 | 55822150 |
| | DN 200 | 55822200 |
| | DN 250 | 55822250 |
| 30° bend | DN 300 | 55822300 |
| 2 sealing rings included | DN 350 | 55822350 |
| | DN 400 | 55822400 |
| | DN 500 | 55822500 |
| | DN 600 | 55822600 |
| | D. 1.50 | |
| | DN 150 | 55821150 |
| | DN 200 | 55821200 |
| | DN 250 | 55821250 |
| 45° bend 2 sealing rings included | DN 300 | 55821300 |
| 2 Scaling rings included | DN 350 | 55821350 |
| | DN 400 | 55821400 |
| | DN 500 | 55821500 |
| | DN 600 | 55821600 |
| | DN 150 | 55820150 |
| | DN 200 | 55820200 |
| | DN 250 | 55820250 |
| 000 band | DN 300 | 55820300 |
| 90° bend 2 sealing rings included | DN 350 | 55820350 |
| | DN 400 | 55820400 |
| | DN 500 | 55820500 |
| | | 0002000 |





| Product | Technical data | Cat. no. |
|--------------------------|----------------|----------|
| | DN 150/150 | 55840150 |
| | DN 200/200 | 55840200 |
| | DN 200/150 | 55841200 |
| | DN 250/250 | 55840250 |
| | DN 250/200 | 55841250 |
| | DN 250/150 | 55842250 |
| | DN 300/300 | 55840300 |
| | DN 300/250 | 55841300 |
| | DN 300/200 | 55842300 |
| | DN 300/150 | 55843300 |
| | DN 350/300 | 55841350 |
| | DN 350/250 | 55842350 |
| | DN 350/200 | 55843350 |
| 45° wye | DN 350/150 | 55844350 |
| 3 sealing rings included | DN 400/400 | 55840400 |
| | DN 400/300 | 55842400 |
| | DN 400/250 | 55843400 |
| | DN 400/200 | 55844400 |
| | DN 400/150 | 55845400 |
| | DN 500/500 | 55840500 |
| | DN 500/300 | 55843500 |
| | DN 500/250 | 55844500 |
| | DN 500/200 | 55845500 |
| | DN 500/150 | 55846500 |
| | DN 600/300 | 55844600 |
| | DN 600/250 | 55845600 |
| | DN 600/200 | 55846600 |
| | DN 600/150 | 55847600 |
| | DN 000/450 | FF011000 |
| | DN 200/150 | 55811200 |
| | DN 250/200 | 55811250 |
| | DN 300/250 | 55811300 |
| Reducer | DN 350/300 | 55811350 |
| 2 sealing rings included | DN 400/350 | 55811400 |
| | DN 500/400 | 55811500 |
| | DN 300/200 | 55812300 |
| | DN 400/300 | 55812400 |





DN 300/150

55813300









| Product | Technical data | Cat. no. |
|---|---|------------|
| | DN 150 | 55861150 |
| | DN 200 | 55861200 |
| | DN 250 | 55861250 |
| KG adapter KG coupling | DN 300 | 55861300 |
| push-fit; 1 sealing ring included | DN 350 | 55861350 |
| 3 3 1111 | DN 400 | 55861400 |
| | DN 500 | 55861500 |
| | DN 600 | 55861600 |
| | 1 | |
| | DN 150 | 5587915099 |
| | DN 200 | 5587920099 |
| | DN 250 | 5587925099 |
| Outlet with flap valve | DN 300 | 5587930099 |
| 1 sealing ring included | DN 350 | 5587935099 |
| | DN 400 | 5587940099 |
| | DN 500 | 5587950099 |
| | DN 600 | 55879600 |
| | DN 150 | 55880150 |
| | DN 200 | 55880200 |
| | DN 250 | 55880200 |
| | | |
| End cap | DN 300 | 55880300 |
| water-tight 1 sealing ring included | DN 350 | 55880350 |
| | DN 400 | 55880400 |
| | DN 500 | 55880500 |
| | DN 600 | 55880600 |
| | DN 800 | 5588080099 |
| | DN 150; Ø 186 mm core drill hole required | 55887155 |
| | DN 200; Ø 226 mm core drill hole required | 55887205 |
| | DN 250; Ø 306 mm core drill hole required | 55887255 |
| Concrete connection set 1 sealing ring included | DN 300; Ø 341 mm core drill hole required | 55887305 |
| . coaining ring included | DN 350; Ø 382 mm core drill hole required | 55887355 |
| | DN 400; Ø 426 mm core drill hole required | 55887405 |
| | DN 500; Ø 526 mm core drill hole required | 55887505 |

Temporary construction site cover available on request.



| Product | Technical data | Cat. no. |
|-------------------------------|-----------------|----------------------|
| Drainage fitting 1:1 slope | DN 150 – DN 600 | available on request |



| Product | Technical data | Cat. no. |
|-----------|----------------|----------|
| Lubricant | 500 ml tube | 55690000 |
| | 10 kg bucket | 55691000 |

NB

The lubricant is required for watertight coupling connections with profile sealing rings for the following pipes: **AquaPipe, AquaFlex, Strabusil, StormPipe, Strasil.**

Product range overview - AquaDock® and saddle

AquaDock®

The AquaDock set consists of a retrofit connection and a profile sealing ring DN 150. 90° connections are available for new installations and existing pipe systems.

Application: 90° connection of lateral inlets with AquaPipe transport pipe.





| Product | Technical data | Cat. no. |
|----------------------|---|----------|
| AquaDock | DN 300 / 150 90° | 55673301 |
| | DN 350 / 150 90° | 55673351 |
| | DN 400 / 150 90° | 55673401 |
| | DN 500 / 150 90° | 55673501 |
| | DN 600 / 150 90° | 55673601 |
| | | |
| EPDM adapter sealing | For direct connections of a KG spigot to AquaPipe coupling/wye DN 150 | 55864151 |

Each set includes an installation manual.

AquaDock® accessories



| Product | Technical data | Cat. no. |
|---------------------|--|----------|
| Installation wrench | | 55698990 |
| AquaDockhole saw | Pilot drill Ø 178.5 mm ± 0.5 mm included | 55698994 |
| Drill stand | Drilling aid for AquaPipe | 57698995 |
| Pilot drill | Replacement for hole saw | 55698996 |

Saddle

Connection for AquaPipe/AquaFlex DN 200 to AquaPipe from DN 300. Connection for AquaPipe/AquaFlex DN 150 to AquaPipe DN 800.



| Product | Technical data | Cat. no. |
|--------------------------|------------------|----------|
| Saddle AquaPipe/-Flex | DN 300/KG DN 200 | 55872300 |
| | DN 400/KG DN 200 | 55872400 |
| | DN 500/KG DN 200 | 55872500 |
| | DN 600/KG DN 200 | 55872600 |
| | DN 800/KG DN 150 | 55871800 |
| | DN 800/KG DN 200 | 55872800 |

One AquaPipe/AquaFlex KG adapter and one sealing ring DN 150 or DN 200 are included with each saddle.

Saddle accessories

| Product | Technical data | Cat. no. |
|------------------------|---|----------|
| Hole saw for saddle | DN 800/KG DN 150 (Ø 177 mm) | 55698991 |
| | DN 300/DN 400/KG DN 200 (Ø 214.5 mm) | 55698992 |
| | DN 500/DN 600/DN 800/KG DN 200 (Ø 220 mm) | 55698993 |

Product range overview – AquaFlex®

HGV 60



Flexible PE pipe in structured-wall design (corrugated outside, smooth inside). Black outside; blue inside. High load-bearing capacity (SN 8 according to DIN EN ISO 9969); without coupling. Thanks to its flexibility, no fittings such as elbows or bends are required.

Application: connection pipe between road gully and shaft and/or main drainage pipe.

| Product | Technical data | Cat. no. | | |
|----------|----------------|----------------------|----------------------|----------|
| AquaFlex | DN 150 | D ₁ = 147 | D _o = 173 | 55151150 |
| | DN 200 | D ₁ = 197 | D ₀ = 233 | 55151200 |

Cat. no.

Installation instructions

Product

See our AquaPipe installation manual for the installation of AquaFlex!

Technical data

DN 150

AquaFlex® accessories



| Shaft coupling | DN 150 (for road gully) | 55688150 |
|--------------------------------|--|------------|
| | | |
| KG adapter with sealing ring | DN 150 | 5566115199 |
| (push-fit KG coupling) | DN 200 | 5566120199 |
| | | |
| Adapter | To clay pipe DN 150; sealing ring included (push-fit to clay L coupling) | 5569899899 |
| | | |
| Concrete pipe connection set | DN 150; (Ø 186 mm core drill hole required) | 55687155 |
| 3-piece | DN 200; (Ø 226 mm core drill hole required) | 55687205 |
| | | |
| 450 | DN 150/150 | 5564015199 |
| 45° wye sealing rings included | DN 200/150 | 5564120199 |
| | DN 200/200 | 5564020199 |
| | | |
| Coupling | DN 150 | 5561715099 |
| sealing rings included | DN 200 | 5561720099 |
| | | |
| Profile coaling ring 1) | DN 150 | 55617151 |
| Profile sealing ring 1) | DN 200 | 55617201 |

The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

Product range overview - Strabusil® drainage pipes

HGV 60



Locally perforated, totally perforated and multi-purpose PE-HD pipe according to DIN 4262-1, type R2, total perforation area greater than or equal to 50 cm 2 /m for LP, TP, MP, 1.2 mm \pm 0.4 mm perforation width.

Can be used in compliance with REwS (Directives relating to road drainage); SN 4 according to DIN EN ISO 9969.

Application: drainage pipe to reliably drain roads, air fields, sports fields and when drainage pipes must meet increased requirements.

NB

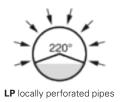
All dimensions also available as unperforated pipe - Strabusil UP. Custom pipes available on request.

Installation manual www.fraenkische.com

Strabusil® LP

Structured-wall (corrugated outside, smooth inside) locally perforated PE-HD pipe with coupling.

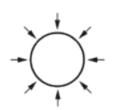
Colour black, with white crown marking.



| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 100 | D ₁ = 104 | D _o = 118 | 55110100 |
| | DN/ID 150 | D ₁ = 155 | D _o = 174 | 55110150 |
| | DN/ID 200 | D ₁ = 202 | D _o = 236 | 55110200 |
| Strabusil LP 6 m length | DN/ID 250 | D ₁ = 257 | D _o = 295 | 55110250 |
| | DN/ID 300 | D ₁ = 303 | $D_0 = 349$ | 55110300 |
| | DN/ID 350 | D ₁ = 351 | D _o = 400 | 55110350 |
| | DN/ID 400 | D ₁ = 404 | D _o = 462 | 55110400 |
| | DN/ID 500 | D ₁ = 502 | D _o = 573 | 55110500 |
| | DN/ID 600 | D ₁ = 601 | D ₀ = 686 | 55110600 |

Strabusil® TP

Structured-wall (corrugated outside, smooth inside) totally perforated PE-HD pipe with coupling. Colour black.



 $\ensuremath{\mathbf{TP}}$ totally perforated pipes

| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 100 | D ₁ = 104 | D _o = 118 | 55100100 |
| | DN/ID 150 | D ₁ = 155 | D _o = 174 | 55100150 |
| | DN/ID 200 | D ₁ = 202 | D _o = 236 | 55100200 |
| Strabusil TP 6 m length | DN/ID 250 | D ₁ = 257 | D _o = 295 | 55100250 |
| | DN/ID 300 | D ₁ = 303 | D _o = 349 | 55100300 |
| | DN/ID 350 | D ₁ = 351 | D ₀ = 400 | 55100350 |
| | DN/ID 400 | D ₁ = 404 | D _o = 462 | 55100400 |
| | DN/ID 500 | D ₁ = 502 | D _o = 573 | 55100500 |
| | DN/ID 600 | D ₁ = 601 | D ₀ = 686 | 55100600 |

Product range overview — Strabusil® drainage pipes



Structured-wall (corrugated outside, smooth inside) multi-purpose PE-HD pipe, with watertight coupling connection including sealing ring. Colour black, with white crown marking.

| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 200 | D ₁ = 202 | D _o = 236 | 55120200 |
| Strabusil MP 6 m length | DN/ID 250 | D ₁ = 257 | D _o = 295 | 55120250 |
| | DN/ID 300 | D ₁ = 303 | $D_0 = 349$ | 55120300 |
| | DN/ID 350 | D ₁ = 351 | D _o = 400 | 55120350 |
| | DN/ID 400 | D ₁ = 404 | $D_0 = 462$ | 55120400 |

One additional sealing ring per pipe is included in the scope of delivery. For lubricant for watertight coupling joints, see page 48.

Strabusil® accessories







| Product | Technical data | Cat. no. |
|------------------------------------|----------------|----------|
| | DN 100 | 55610100 |
| | DN 150 | 55610150 |
| | DN 200 | 55610200 |
| | DN 250 | 55610250 |
| Coupling | DN 300 | 55610300 |
| | DN 350 | 55610350 |
| | DN 400 | 55610400 |
| | DN 500 | 55610500 |
| | DN 600 | 55610600 |
| | | |
| | DN 100 | 55619100 |
| | DN 150 | 55619150 |
| | DN 200 | 55619200 |
| | DN 250 | 55619250 |
| Profile sealing ring ¹⁾ | DN 300 | 55619300 |
| | DN 350 | 55619350 |
| | DN 400 | 55619400 |
| | DN 500 | 55619500 |
| | DN 600 | 55619600 |
| | | |
| | DN 100 | 55621100 |
| | DN 150 | 55621150 |
| | DN 200 | 55621200 |
| 45° bend | DN 250 | 55621250 |
| | DN 300 | 55621300 |
| | DN 350 | 55621350 |
| | DN 400 | 55621400 |

¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

$\label{eq:product_range} \textbf{Product range overview} - \textbf{Strabusil}^{\texttt{®}} \ \textbf{accessories}$













| Product | Technical data | Cat. no. |
|-------------------------------------|--|-----------------------|
| | DN 100 | 55620100 |
| | DN 150 | 55620150 |
| | DN 200 | 55620200 |
| 90° bend | DN 250 | 55620250 |
| | DN 300 | 55620300 |
| | DN 350 | 55620350 |
| | DN 400 | 55620400 |
| | | |
| | DN 100 | 55680100 |
| | DN 150 | 55680150 |
| End plug | DN 200 | 55680200 |
| End plug | DN 250 | 55680250 |
| | DN 300 | 55680300 |
| | DN 350 | 55680350 |
| | | |
| SD end cap | DN 400 | 55680400 |
| | DN 100; 1 m length | 55679100 |
| | DN 150; 1 m length | 55679100 |
| | | 5567920099 |
| Outlet | DN 200; 1 m length | |
| with flap valve | DN 250; 1 m length | 5567925099 |
| | DN 300; 1 m length | 5567930099 |
| | DN 350; 1 m length | 5567935099 |
| | DN 400; 1 m length | 5567940099 |
| Shaft lining/ | DN 100 | 55689100 |
| PE coupling | DN 150 | 55689150 |
| | DN 200 | 55689200 |
| | DN 250 | 55689250 |
| PVC shaft lining | DN 300 | 55689300 |
| | DN 350 | 55689350 |
| | DN 400 | 55689400 |
| echnical consultation red | quired before installation; for optional GRP shaft | t lining, see page 43 |
| | DN 100 | 55630100 |
| | DN 150 | 55630150 |
| | DN 200 | 55630200 |
| Гее | DN 250 | 55630250 |
| | DN 300 | 55630300 |
| | DN 350 | 55630350 |
| | DN 400 | 55630400 |
| | DN 450400 | |
| | DN 150/100 | 55631150 |
| | DN 200/150 | 55631200 |
| | DN 200/100 | 55632200 |
| Гее | DN 250/200 | 55631250 |
| with reducer | DN 250/150 | 55632250 |
| | DN 250/100 | 55633250 |
| | DN 350/200 | 55632350 |
| | DN 350/150 | 55633350 |
| | DN 350/100 | 55634350 |
| Tee with reducer / DN 80 Drän | DN 150/DN 80 Drän | 55632150 |

Strabusil® accessories













| Product | Technical data | Cat. no. |
|--------------------------------|----------------|----------|
| | DN 100 | 55640100 |
| | DN 150 | 55640150 |
| | DN 200 | 55640200 |
| 45° wye | DN 250 | 55640250 |
| | DN 300 | 55640300 |
| | DN 350 | 55640350 |
| | DN 400 | 55640401 |
| | DN 150/100 | 55641150 |
| | DN 200/150 | 55641200 |
| | DN 200/100 | 55642200 |
| | DN 250/200 | 55641250 |
| 45° wye | DN 250/150 | 55642250 |
| with reducer | DN 250/100 | 55643250 |
| | DN 300/150 | 55643300 |
| | DN 350/200 | 55642350 |
| | DN 350/150 | 55643350 |
| | DN 350/100 | 55644350 |
| | | • |
| | DN 150/100 | 55611150 |
| | DN 200/150 | 55611200 |
| | DN 200/100 | 55612200 |
| | DN 250/200 | 55611250 |
| Dadwaaa | DN 250/150 | 55612250 |
| Reducer | DN 250/100 | 55613250 |
| | DN 350/250 | 55611350 |
| | DN 350/200 | 55612350 |
| | DN 350/150 | 55613350 |
| | DN 350/100 | 55614350 |
| | DN 100/100 | 55661100 |
| | DN 150/150 | 55661150 |
| KG adapter with KG spigot | | |
| (push-fit KG coupling) | DN 200/200 | 55661200 |
| | DN 250/250 | 55661250 |
| | DN 300/300 | 55661300 |
| | DN 100/100 | 55660100 |
| KG adapter with KG coupling | DN 150/150 | 55660150 |
| (KG spigot can be inserted) | | |
| | DN 200/200 | 55660200 |
| KG adapter | DN 300/100 | 55660310 |
| with KG coupling (KG spigot | DN 300/150 | 55660315 |
| can be inserted) with reducer | DN 300/200 | 55660320 |
| WILLITEUUCE | | |

Product range overview - StormPipe drainage pipes

StormPipe drainage pipe SN 8 (PE-HD)

Locally perforated, totally perforated and multi-purpose PE-HD pipes according to DIN 4262-1, type R2, total perforation area greater than or equal to $50 \text{ cm}^2/\text{m}$ for LP, TP and MP, $1.2 \text{ mm} \pm 0.4 \text{ mm}$ perforation width. Can be used in compliance with REwS (Directives relating to road drainage); SN 8 according to DIN EN ISO 9969.

Application: drainage pipe to reliably drain roads, air fields, sports fields and when drainage pipes must meet highest requirements.

StormPipe LP



LP locally perforated pipes

Structured-wall (corrugated outside, smooth inside) locally perforated pipe with coupling. Black outside, grey inside, with white crown marking.

| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 100 | D ₁ = 104 | D _o = 118 | 55118100 |
| | DN/ID 150 | D ₁ = 149 | D _o = 173 | 55118150 |
| | DN/ID 200 | D ₁ = 203 | D _o = 236 | 55118200 |
| 0. 5. 15 | DN/ID 250 | D ₁ = 255 | D _o = 295 | 55118250 |
| StormPipe LP 6 m length | DN/ID 300 | D ₁ = 300 | D _o = 349 | 55118300 |
| o in length | DN/ID 350 | D ₁ = 347 | D _o = 399 | 55118350 |
| | DN/ID 400 | D ₁ = 399 | D _o = 461 | 55118400 |
| | DN/ID 500 | D ₁ = 499 | D _o = 570 | 55118500 |
| | DN/ID 600 | D ₁ = 596 | D ₀ = 684 | 55118600 |

StormPipe TP



TP totally perforated pipes

Structured-wall (corrugated outside, smooth inside) totally perforated pipe with coupling. Black outside, grey inside.

| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 100 | D ₁ = 104 | D _o = 118 | 55108100 |
| | DN/ID 150 | D ₁ = 149 | D _o = 173 | 55108150 |
| | DN/ID 200 | D ₁ = 203 | D _o = 236 | 55108200 |
| 0: 5: 75 | DN/ID 250 | D ₁ = 255 | D _o = 295 | 55108250 |
| StormPipe TP 6 m length | DN/ID 300 | D ₁ = 300 | D _o = 349 | 55108300 |
| | DN/ID 350 | D ₁ = 347 | D _o = 399 | 55108350 |
| | DN/ID 400 | D ₁ = 399 | D _o = 461 | 55108400 |
| | DN/ID 500 | D ₁ = 499 | D _o = 570 | 55108500 |
| | DN/ID 600 | D ₁ = 596 | D ₀ = 684 | 55108600 |

Product range overview — StormPipe drainage pipes

StormPipe LP and TP accessories



Please see Strabusil accessories for more fittings (pages 52 – 54)

| Product | Technical data | Cat. no. |
|----------|----------------|----------|
| | DN 100 | 55917100 |
| | DN 150 | 55917150 |
| | DN 200 | 55917200 |
| | DN 250 | 55917250 |
| Coupling | DN 300 | 55917300 |
| | DN 350 | 55917350 |
| | DN 400 | 55917400 |
| | DN 500 | 55917500 |
| | DN 600 | 55917600 |

StormPipe MP



Structured-wall (corrugated outside, smooth inside) multi-purpose pipe with coupling and profile sealing ring for watertight connections. Black outside, grey inside, with white crown marking.



| Product | Technical data | Cat. no. | | |
|----------------------------|----------------|----------------------|----------------------|----------|
| | DN/ID 100 | D ₁ = 104 | D ₀ = 118 | 55128100 |
| | DN/ID 150 | D ₁ = 149 | $D_0 = 173$ | 55128150 |
| | DN/ID 200 | D ₁ = 203 | $D_0 = 236$ | 55128200 |
| | DN/ID 250 | D ₁ = 255 | $D_0 = 295$ | 55128250 |
| StormPipe MP 6 m length | DN/ID 300 | D ₁ = 300 | $D_0 = 349$ | 55128300 |
| o mengan | DN/ID 350 | D ₁ = 347 | $D_0 = 399$ | 55128350 |
| | DN/ID 400 | D ₁ = 399 | $D_0 = 461$ | 55128400 |
| | DN/ID 500 | D ₁ = 499 | $D_0 = 570$ | 55128500 |
| | DN/ID 600 | D ₁ = 596 | D ₀ = 684 | 55128600 |

StormPipe MP accessories



| Product | Technical data | Cat. no. |
|-----------------------------------|----------------|----------|
| | DN 100 | 55910100 |
| | DN 150 | 55910150 |
| | DN 200 | 55910200 |
| 0 " | DN 250 | 55910250 |
| Coupling 2 sealing rings included | DN 300 | 55910300 |
| 2 Scaling rings included | DN 350 | 55910350 |
| | DN 400 | 55910400 |
| | DN 500 | 55910500 |
| | DN 600 | 55910600 |

Product range overview – StormPipe accessories















NB

Please see AquaPipe accessories for more fittings pages 42 – 48

| Product | Technical data | Cat. no. |
|------------------------------------|----------------|----------|
| | DN 100 | 55919100 |
| | DN 150 | 55919150 |
| | DN 200 | 55919200 |
| | DN 250 | 55919250 |
| Profile sealing ring ¹⁾ | DN 300 | 55919300 |
| | DN 350 | 55919350 |
| | DN 400 | 55919400 |
| | DN 500 | 55919500 |
| | DN 600 | 55919600 |
| | DN 150 | 55980150 |
| | DN 200 | 55980200 |
| | DN 250 | 55980250 |
| ND end cap | DN 300 | 55980300 |
| | DN 350 | 55980350 |
| | DN 400 | 55980400 |
| | DN 500 | 55980500 |
| | DN 150 | 55961150 |
| | DN 200 | 55961200 |
| | DN 250 | 55961250 |
| Adapter StormPipe/ | DN 300 | 55961300 |
| KG spigot | DN 350 | 55961350 |
| | DN 400 | 55961400 |
| | DN 500 | 55961500 |
| | DN 150/150 | 55940150 |
| | | |
| 15° wye | DN 200/200 | 55940200 |
| | DN 250/250 | 55940250 |
| | DN 300/300 | 55940300 |
| | DN 150 | 55923150 |
| | DN 200 | 55923200 |
| | DN 250 | 55923250 |
| 15° bend | DN 300 | 55923300 |
| | DN 350 | 55923350 |
| | DN 400 | 55923400 |
| | DN 500 | 55923500 |
| | DN 600 | 55923600 |
| | DN 150 | 55922150 |
| | DN 200 | 55922200 |
| | DN 250 | 55922250 |
| 30° bend | DN 300 | 55922300 |
| | DN 350 | 55922350 |
| | DN 400 | 55922400 |
| | DN 500 | 55922500 |
| | DN 600 | 55922600 |
| | DN 150 | 55921150 |
| | DN 200 | 55921200 |
| | DN 250 | 55921250 |
| 15° band | DN 300 | 55921300 |
| 15° bend | DN 350 | 55921350 |
| | DN 400 | 55921400 |
| | DN 500 | 55921500 |
| | DN 600 | 55921600 |

¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

Product range overview — Strasil® drainage pipes

Strasil® – drainage pipe SN 4 (PVC-U)





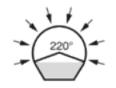
Locally perforated and multi-purpose PVC-U pipes according to DIN 4262-1 type C1 (formerly form F), total perforation area greater than or equal to 50 cm 2 /m, 1.2 mm \pm 0.4 mm perforation width.

Can be used in compliance with REwS (Directives relating to road drainage); SN 4 according to DIN EN ISO 9969.

Application: as drainage pipe for reliable drainage in civil engineering, road engineering and industrial engineering.

Strasil® LP

Locally perforated pipe, crossways corrugation, crossways offset perforation, tunnel-shaped, with smooth invert and coupling; colour blue.



LP locally perforated pipes

| Product | Technical data | Cat. no. | | |
|--------------------------|----------------|----------------------|----------------------|----------|
| Strasil LP 6 m length | DN/ID 100 | D ₁ = 99 | D _o = 110 | 55200100 |
| | DN/ID 150 | D ₁ = 147 | D _o = 160 | 55200150 |
| | DN/ID 200 | D ₁ = 196 | D _o = 217 | 55200200 |

Strasil® MP

Multi-purpose pipe with watertight coupling connection; sealing rings included; colour blue.



MP multi-purpose pipes

| Product | Technical data | | | Cat. no. |
|--------------------------|----------------|----------------------|----------------------|----------|
| Strasil MP 6 m length | DN/ID 200 | D ₁ = 196 | D _o = 217 | 55210200 |
| | DN/ID 250 | D ₁ = 238 | D _o = 262 | 55210250 |

Product range overview – Strasil® accessories















| Product | Technical data | Cat. no. | |
|------------------------------------|--------------------|----------|--|
| | DN 100 | 55710100 | |
| Coupling | DN 150 | 55710150 | |
| Coupling | DN 200 | 55710200 | |
| | DN 250 | 55710250 | |
| | | · | |
| Drafile applied ring() | DN 200 | 55719200 | |
| Profile sealing ring ¹⁾ | DN 250 | 55719250 | |
| | | · | |
| | DN 100 | 55721100 | |
| 450 5 | DN 150 | 55721150 | |
| 45° bend | DN 200 | 55721200 | |
| | DN 250 | 55721250 | |
| | | · | |
| | DN 100 | 55720100 | |
| 90° bend | DN 150 | 55720150 | |
| 90 bend | DN 200 | 55720200 | |
| | DN 250 | 55720250 | |
| | | | |
| End plug | DN 100 | 55780100 | |
| | DN 150 | 55780150 | |
| End cap | DN 200 | 55780200 | |
| | DN 250 | 55780250 | |
| | | | |
| Shaft lining/ | DN 100 | 55789100 | |
| coupling | DN 150 | 55789150 | |
| Shaft lining | DN 200 | 55789200 | |
| Shart lining | DN 250 | 55789250 | |
| | | | |
| | DN 100; 1 m length | 55779100 | |
| Outlet | DN 150; 1 m length | 55779150 | |
| with flap valve | DN 200; 1 m length | 55779200 | |
| | DN 250; 1 m length | 55779250 | |

¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

$\label{eq:product_range} \textbf{Product range overview} - \textbf{Strasil}^{\texttt{@}} \ \textbf{accessories}$





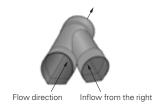








Inflow from the left Flow direction









| Product | Technical data | Cat. no. |
|-----------------------------|--------------------------|-----------|
| KG adapter | DN 100/100 | 55760100 |
| with KG coupling | DN 150/150 | 55760150 |
| (KG spigot can be inserted) | DN 200/200 | 55760200 |
| | I | |
| KG adapter with | DN 100/100 | 55761100 |
| KG spigot | DN 150/150 | 55761150 |
| (push-fit KG coupling) | DN 200/200 | 55761200 |
| | DN 250/250 | 55761250 |
| | DN 100 | 55730100 |
| | DN 150 | 55730150 |
| Tee | DN 200 | 55730200 |
| | DN 250 | 55730250 |
| | | |
| | DN 150/100 | 55731150 |
| | DN 200/150 | 55731200 |
| Tee | DN 200/100 | 55732200 |
| with reducer | DN 250/200 | 55731250 |
| | DN 250/150 | 55732250 |
| | DN 250/100 | 55733250 |
| | 217 200, 100 | 00700200 |
| | DN 100 | 55740100 |
| | DN 150 | 55740150 |
| 45° left-hand wye | DN 200 | 55740200 |
| | DN 250 | 55740250 |
| | 1511200 | 007.10200 |
| | DN 100 | 55750100 |
| | DN 150 | 55750150 |
| 45° right-hand wye | DN 200 | 55750200 |
| | DN 250 | 55750250 |
| | 1 | |
| | DN 150/100 | 55741150 |
| | DN 200/150 | 55741200 |
| 45° wye | DN 200/100 | 55742200 |
| with left-hand reducer | DN 250/200 | 55741250 |
| | DN 250/150 | 55742250 |
| | DN 250/100 | 55743250 |
| | DN 150/100 | 55751150 |
| | DN 200/150 | 55751200 |
| 45° wye | DN 200/100 | 55752200 |
| with right-hand reducer | DN 250/200 | 55752200 |
| <u> </u> | DN 250/200 DN 250/150 | 55752250 |
| | DN 250/100 | 55753250 |
| | 1 | 133.33230 |
| | DN 150/100 | 55711150 |
| | DN 200/150 | 55711200 |
| Reducer | DN 200/100 | 55712200 |
| nouuc c i | DN 250/200 | 55711250 |
| | DN 250/150 | 55712250 |
| | DN 250/100 | 55713250 |

Actual design may differ.

 $\begin{tabular}{ll} Actual dimensions may differ within the scope of production tolerances. \end{tabular}$

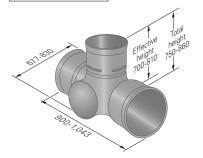
Product range overview - StrabuControl®

StrabuControl®



Certified jetting resistance

Proof of CCTV inspection



Special shafts available on request.

Inside diameter of base body greater than 500 mm.

PE-HD flushing and inspection shaft; colour black. UV-resistant; weight approx. 11 kg/12 kg, extremely durable and hard-wearing. Resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1; with integrated compensating area.

Watertight, complies with DIN 4262-1. Installation in traffic areas possible.

Application: flushing and inspection shaft for StormPipe and Strabusil drainage pipes for all fields of civil engineering and road engineering. Can be directly connected to StormPipe and Strabusil pipes using sealing rings.

| Product | Technical data | Cat. no. |
|---------------|---------------------|----------|
| | 2/250 180° shaft | 55500402 |
| StrabuControl | 3/250 90° wye shaft | 55500403 |
| | 4/250 cross shaft | 55500404 |
| | 3/350 90° wye shaft | 55501403 |
| | 4/350 cross shaft | 55501404 |
| | 2/400 180° shaft | 55502402 |

StrabuControl® HP





Special shafts available on request.

Inside diameter of base body greater than 500 mm.

The piggyback arrangement consists of an AquaPipe DN 250 to DN 350 transport pipe with top Strabusil or StormPipe DN 150 drainage pipe. Clear pipe spacing is 15 cm.

Application: flushing and inspection shaft for Strabusil and/or StormPipe drainage pipes and AquaPipe transport pipes for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|------------------|--|----------|
| StrabuControl HP | 2/250 180° shaft | 55501422 |
| | 3/250 90° wye shaft 0 | 55501413 |
| | 2/350 180° shaft ¹⁾ | 55501432 |
| | 2/250-150 (90°) 1 inlet/1 outlet DN 250 + inlet DN 150 (lateral 90°) | 55501412 |
| | 2/350 – 150 (90°) ¹⁾ 1 inlet/1 outlet DN 350 + inlet DN 150 (lateral 90°) | 55501433 |

¹⁾ For StrabuControl HP 2/350: total height = 1,000, effective height 1 = 950, effective height 2 = 400 and pipe spacing = 150





Actual design may differ.
Actual dimensions may differ within the scope of production tolerances

Product range overview – StrabuControl®

StrabuControl 2/150

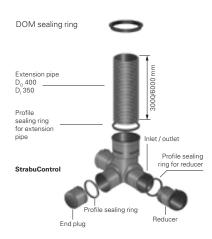


Compact PE-HD flushing and inspection shaft; consisting of shaft bottom and extension pipe $\rm D_{\rm O}$ 400; colour black. UV-resistant; resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1; watertight according to DIN 4262-1. Installation in traffic areas possible; 180° shaft to directly connect Strabusil DN 150 and/or StormPipe DN 150 (also with sealing ring).

Application: flushing and inspection shaft for Strabusil and StormPipe drainage pipes DN 150 for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|------------------------|---|----------|
| StrabuControl 2/150 | 180° shaft D _o 400 1 inlet/1 outlet DN 150 Consisting of shaft base body and extension pipe 175 cm total height | 55500412 |
| | | |
| Extension pipe | D _o 400; 150 cm length; without coupling | 55540412 |
| Coupling | D _o 400 for extension pipe | 55510400 |
| Profile sealing ring | D _o 400 for extension pipe | 55519400 |

Product range overview - StrabuControl® accessories









Class A cast iron cover (without ventilation openings) with fixture



Class B and D cast iron cover with and without ventilation openings



Hook for class D cast iron cover with screwless interlocking mechanism





Dirt trap



Strasil reducers and other fittings available on request.

| Product | Technical data | Cat. no. |
|--|--|----------|
| F | D _o 400; 3 m total length | 55540400 |
| Extension pipe | D _o 400; 6 m total height | 55540406 |
| Coupling | D _o 400; for extension pipe | 55510400 |
| Profile sealing ring ¹⁾ | For extension pipe D _o 400 | 55519400 |
| Connection set DN 150 drainage pipe to extension pipe | nnection set For retrofit (on-site) connections of drainage pipe to pipes DN 150 to the extension pipe; | |
| DOM sealing ring | For extension pipe D_0 400; as a seal between concrete support ring and extension pipe | 55519403 |
| End plug | DN 250 | 55580250 |
| End plug | DN 350 | 55580350 |
| | DN 250/200 | 55511250 |
| | DN 250/150 | 55512250 |
| | DN 250/100 | 55513250 |
| Reducer for structured-wall pipes) | DN 350/150 | 55513350 |
| ioi structured-waii pipes) | DN 350/250 | 55511350 |
| | DN 350/300 | 55511353 |
| | DN 400/300 | 55512400 |
| | For reducer DN 250 | 55519250 |
| Profile sealing ring 1) | For reducer DN 350 | 55519350 |
| | For reducer DN 400/DN 300 | 55519404 |
| emporary onstruction site cover PP; for extension pipe D _o 400 | | 55580400 |
| | Cast iron; class A 15 (cast iron cover with fixture; without ventilation openings) | 55585100 |
| | Cast iron; class B 125 (cast iron cover, cast iron frame, concrete support ring; without ventilation openings) | 55585000 |
| | Cast iron; class D 400 (cast iron cover, cast iron frame, concrete support ring, without ventilation openings with screwless interlocking mechanism) | 55585400 |
| Shaft cover ²⁾ | Cast iron, class D 400 surface-watertight (cast iron cover with double screw connection, cast iron frame, concrete support ring, without ventilation openings) | 55585440 |
| | Cast iron; class B 125 (cast iron cover, cast iron frame, concrete support ring, with ventilation openings) | 55584000 |
| | Cast iron; class D 400 (cast iron cover, cast iron frame, concrete support ring with ventilation openings with screwless interlocking mechanism) | 55584400 |
| Hook | Galvanised steel hook (for class D covers with screwless interlocking mechanism) | 55586990 |
| Gully gutter ²⁾ | Cast iron; class B 125 (gully gutter, cast iron frame, concrete support ring) | |
| Gully gutter with snap-on locking device 2) | | |
| Dirt trap | For gully gutters and covers with ventilation openings | 55591000 |
| Sloped concrete support | W x H = 500 x 530 mm | 55584009 |

¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

²⁾ V2A screws

Product range overview - StrabuControl® 600

StrabuControl® 600



Inside diameter of base body greater than 600 mm.

PE-HD flushing and inspection shaft; colour black. Monolithic base body without weld seams. UV-resistant; weight approx. 15 kg, extremely durable and hard-wearing. Impact and break-resistant. Resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1; with integrated compensating area. Watertight, complies with DIN 4262-1. Connection to standard covers 625 mm and installation in traffic areas possible.

Application: flushing and inspection shaft for StormPipe and Strabusil drainage pipes for all fields of civil engineering and road engineering. Can be directly connected to StormPipe and Strabusil pipes using sealing rings.



| S | pecial | shafts | available | on rec | west. |
|---|--------|---------|-----------|---------|-------|
| • | peciai | Jiiuita | uvullublu | OII ICC | ucst. |

| Product | Technical data | Cat. no. |
|-------------------|---|----------|
| | 2/250 180° shaft | 55500602 |
| | 2/400 180° shaft | 55502602 |
| StrabuControl 600 | 2/250–150 (90°) 1 inlet/1 outlet DN 250 + inlet DN 150 (lateral 90°, in the centre of the base body, not same level) | 55500603 |
| | 2/400–150 (90°) 1 inlet/1 outlet DN 400 + inlet DN 150 (lateral 90°, in the centre of the base body, not same level) | 55502603 |

StrabuControl® 600 HP





Special shafts available on request.

Inside diameter of base body greater than 600 mm.

The piggyback arrangement consists of an AquaPipe DN 200 to DN 350 transport pipe with top Strabusil or StormPipe DN 150 drainage pipe. Clear pipe spacing is 15 cm. Connection to standard covers 625 mm and installation in traffic areas possible.

Application: flushing and inspection shaft for Strabusil and/or StormPipe drainage pipes and AquaPipe transport pipes for all fields of civil engineering and road engineering.

| Product Technical data | | Cat. no. |
|------------------------|--|----------|
| | 2/250 180° shaft | 55501622 |
| | 2/350 180° shaft ¹⁾ | 55501632 |
| StrabuControl 600 HP | 2/250–150 (90°) 1 inlet/1 outlet DN 250 + inlet DN 150 (lateral 90°, in the centre of the base body, not same level) | 55501612 |
| | 2/350 – 150 (90°) ¹⁾ 1 inlet/1 outlet DN 350 + inlet DN 150 (lateral 90°, in the centre of the base body, not same level) | 55501613 |

 $^{^{11}}$ For StrabuControl 600 HP 2/350: total height = 1,050, effective height 1 = 1,000, effective height 2 = 455 and pipe spacing = 150

Product range overview - StrabuControl® 600

StrabuControl® 600 V



Inside diameter of base body greater than 600 mm.

PE-HD flushing and inspection shaft; with freely selectable connection angle between 90° and 270°; monolithic base body; colour black. UV-resistant, extremely durable and hard-wearing; impact- and break-resistant from -20 °C to +80 °C, resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1. Connection to standard covers 625 mm and installation in traffic areas possible, with integrated compensating area.

Application: flushing and inspection shaft for Strabusil and/or StormPipe drainage pipes for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|---------------------|----------------|----------------------|
| | 2/100 | 55501660 |
| | 2/150 | 55501665 |
| StrabuControl 600 V | 2/200 | 55501670 55501675 |
| shaft with variable | 2/250 | 55501675 |
| connection angle | 2/300 | 55501680 |
| | 2/350 | 55501685 |
| | 2/400 | 55501690 |

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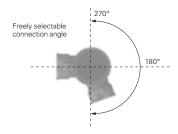
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Special shafts available on request.

StrabuControl® 600 V HP







Inside diameter of base body greater than 600 mm.

The piggyback arrangement consists of an AquaPipe DN 200 to DN 350 transport pipe with top Strabusil or StormPipe DN 150 drainage pipe. Clear pipe spacing is 15 cm and the connection angle can be freely selected between 90° and 270°. Connection to standard covers 625 mm and installation in traffic areas possible.

Application: flushing and inspection shaft for Strabusil and/or StormPipe drainage pipes and AquaPipe transport pipes for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|--------------------------------|----------------|----------|
| | 2/200 | 55501620 |
| StrabuControl 600 V HP | 2/250 | 55501625 |
| with variable connection angle | 2/300 | 55501630 |
| | 2/350 | 55501635 |

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Special shafts available on request.

Product range overview – StrabuControl® 600 accessories

Strasil reducers as well as other fittings and special shafts available on request.

DOM sealing ring



Extension pipe



Profile sealing ring for extension pipe



Connection ser DN 150



| Product | Technical data | Cat. no. |
|---|--|----------|
| | For reducer DN 250 | 55519250 |
| Profile sealing ring ¹⁾ | For reducer DN 350 | 55519350 |
| | For reducer DN 400 | 55519404 |
| | | , |
| Fod place | DN 250 | 55580250 |
| End plug | DN 350 | 55580350 |
| | | |
| | DN 250/200 | 55511250 |
| | DN 250/150 | 55512250 |
| | DN 250/100 | 55513250 |
| Reducer | DN 350/150 | 55513350 |
| (for structured-wall pipes) | DN 350/250 | 55511350 |
| | DN 350/300 | 55511353 |
| | DN 400/300 | 55512400 |
| | DN 400/350 | 55511400 |
| | , | |
| | D _o 600; 1 m length | 55540561 |
| | D ₀ 600; 2 m length | 55540562 |
| Extension pipe | D _o 600; 3 m length | 55540563 |
| | D _o 600; 6 m length | 55540566 |
| | - | |
| Profile sealing ring for | Seal between extension | FFF10F01 |
| extension pipe 1) | pipe and shaft body | 55519561 |
| | | |
| Coupling | D _o 600; for extension pipe | 55510660 |
| | | |
| DOM appling ring | for extension pipe D _o 600; as a seal between | EEE10E6E |
| DOM sealing ring | concrete support ring and extension pipe | 55519565 |
| | | |
| Connection set | For retrofit (on-site) | |
| DN 150 drainage pipe to extension pipe | connections of drainage pipes DN 150 to the extension pipe; Ø 186 mm drill hole required | 55573600 |
| to extension pipe | extension pipe, & 186 mm dilli nole required | |
| | Connection of standard gully gutter | |
| Concrete adapter ring | 500 x 500 mm, with 625 mm standard | 55584066 |
| 5 | concrete support ring (DIN 4034) | |
| | | |
| Temporary construction | Cover (end plug) for extension pipe D _o 600 | 55580500 |
| site cover | for the construction period | 33300300 |
| | | |
| Support ring acc. to DIN 4034, part 1 | 60/80/100 mm high | _ |
| Standard covers acc. to DIN EN 124 | Class B or D CW 610 | _ |
| Gully gutter acc. to | | |
| DIN EN 124 | Classes B, C or D | |
| with bucket handle and stretched bucket | CW 610 | _ |
| (acc. to DIN 4052-A4) | | |

Special shafts, e.g., wye shaft or shafts with direct lateral connection DN 150 to road gully available on request.
¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

Product range overview - AquaTraffic®Control

AquaTraffic® Control





Special shafts available on request.

Inside diameter of base body greater than 900 mm. PE-HD flushing and inspection shaft; monolithic base body without weld seams; colour black; UV-resistant; weight smaller than or equal to 40 kg; extremely durable and hard-wearing; impact- and break-resistant from –20 °C to +80 °C; resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1. With integrated compensating area; connection of standard covers 625 mm.

Application: flushing and inspection shaft for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|---|----------------|----------|
| | 2/300 | 55508300 |
| AquaTrafficControl | 2/400 | 55508400 |
| shaft 180° | 2/500 | 55508500 |
| | 2/600 | 55508600 |
| AquaTrafficControl 180° with reducer | 300/400 | 55508402 |
| | 400/500 | 55508501 |
| | 500/600 | 55508601 |
| | | |
| | 300 | 55506300 |
| AquaTrafficControl start shaft/target shaft | 400 | 55506400 |
| | 500 | 55506500 |
| | 600 | 55506600 |

AquaTraffic® Control HP





Special shafts available on request.

The piggyback arrangement consists of an AquaPipe DN 300 to DN 600 transport pipe with top Strabusil DN 150 drainage pipe. Clear pipe spacing is 15 cm.

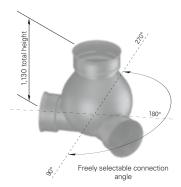
Application: flushing and inspection shaft for all fields of civil engineering and road engineering.

| Product Technical data | | Cat. no. |
|---|---|--------------------------------|
| | 2/300 | 55508315 |
| | 2/400 | 55508415 |
| AquaTrafficControl HP | 2/500 | 55508515 |
| shaft 180° | 2/6001) | 55508615 |
| | Other types | available on request |
| 1) For AquaTrafficControl HP 2 | /600 total height = 1,340, effective height | = 1,275 and pipe spacing = 170 |
| AquaTrafficControl HP shaft 180° with reducer | 300/400 | 55508412 |
| | 400/500 | 55508511 |
| | | |
| | 300 | 55506315 |
| AquaTrafficControl HP start shaft/target shaft | 400 | 55506415 |
| | 500 | 55506515 |
| | 600 | 55506615 |

Product range overview – AquaTraffic®Control

AquaTraffic® Control V





Special shafts available on request.

Inside diameter of base body greater than 900 mm.

PE-HD flushing and inspection shaft; with freely selectable connection angle between 90° and 270°; monolithic base body; colour black; UV-resistant; weight approx. 40 kg; extremely durable and hard-wearing; impact- and break-resistant from -20 °C to +80 °C; resistant to oils, acids, bases, greases, gasoline, diesel fuel according to DIN 8075 supplementary sheet 1; with integrated compensating area.

Application: flushing and inspection shaft for all fields of civil engineering and road engineering.

| Product | Technical data | Cat. no. |
|---|---------------------|----------|
| AguaTrafficControl V | 2/300 | 55509310 |
| shaft with | 2/400 | 55509410 |
| freely selectable | 2/500 | 55509510 |
| connection angle | nection angle 2/600 | 55509610 |
| AquaTrafficControl V shaft with freely selectable connection angle and individual nominal connection diameters | individual | 55509999 |

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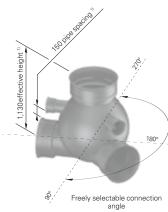


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AquaTraffic® Control V HP





The piggyback arrangement consists of an AquaPipe DN 300 to DN 600 transport pipe with top Strabusil DN 150 drainage pipe. Clear pipe spacing is 15 cm. Weight approx. 40 kg.

Application: flushing and inspection shaft for all fields of civil engineering and road engineering.

| Product Technical data | | Cat. no. |
|---|---------|----------|
| AquaTrafficControl V HP with freely selectable connection angle | 2/300 | 55509315 |
| | 2/400 | 55509415 |
| | 2/500 | 55509515 |
| | 2/6001) | 55509615 |

¹⁾ For AquaTrafficControl V HP 2/600 effective height = 1,280 and pipe spacing = 170



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Special shafts available on request.

Product range overview – AquaTraffic® Control accessories

DOM sealing ring



Extension pipe



Profile sealing ring for extension pipe



Connection set DN 150



| Product | Technical data | Cat. no. |
|---|---|----------|
| | D _o 600; 1 m length | 55540501 |
| F | D _o 600; 2 m length | 55540502 |
| Extension pipe | D _o 600; 3 m length | 55540503 |
| | D _o = 600; 6 m length | 55540506 |
| | | |
| Coupling | D _o 600; for extension pipe | 55510600 |
| | | |
| Profile sealing ring for extension pipe ¹⁾ | Seal between extension pipe and shaft body | 55519501 |
| | | |
| Connection set DN 150 drainage pipe to extension pipe | For retrofit (on-site) connections of drainage pipes DN 150 to the extension pipe; required drilling Ø 186 mm | 55573610 |
| | | |
| DOM sealing ring | for extension pipe D ₀ 600; as a seal between concrete support ring and extension pipe | 55519505 |
| | | |
| Concrete adapter ring | Connection of standard gully gutter 500 x 500 mm, with 625 mm standard concrete support ring (DIN 4034) | 55584006 |
| | | |
| Temporary construction site cover | Cover (end plug) for extension pipe D _o 600 for the construction period | 55580500 |
| | | |
| Support ring acc. to DIN 4034, Part 1 | 60/80/100 mm high | _ |
| | | |
| Standard covers acc. to DIN EN 124 | Class B or D CW 610 | _ |
| | | |
| Gully gutter acc. to DIN EN 124 with bucket handle and stretched bucket (acc. to DIN 4052-A4) Classes B, C or D CW 610 | | - |

¹⁾ The lubricant for watertight coupling connections for pipes and fittings is not included in the price and/or the scope of delivery, and can be provided at extra cost, see page 48.

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Information concerning DIN 4262-1

Pipes and fittings for subsoil drainage of traffic areas and underground engineering

Part 1: Pipes, fittings and their joints made from PVC-U, PP and PE

The new, revised DIN 4262-1 "Pipes and fittings for subsoil drainage of traffic areas and underground engineering – Part 1: Pipes, fittings and their joints made of PVC-U, PP and PE" was published in October 2009. It replaces the old version of 2001-1.

■ Introduction of stiffness classes (SN classes):

So far, pipes have been divided into two categories: ND and SD. Depending on the nominal diameter, ND pipes were SN2/SN4 and SD pipes were SN4/SN8. Pipes are now clearly marked according to their SN classes. All Strabusil and Strasil pipes are category SN4 and higher.

■ Specification of the actual pipe inside diameter, e.g., DN/ID, DN/OD:

So far, drainage pipes have only been categorised in DN classes. Since for the majority of pipes the nominal diameter matched the inside diameter of the pipe, no additional differentiation was necessary. Now that the standard also covers solid drainage pipes, a more specific identification is needed, since the nominal and the inside diameters of drainage pipes usually vary. The actual inside diameter of the pipe must be specified. It must be clearly identified on the pipe if DN is the effective hydraulic inside diameter ID or only the outside diameter OD.

Important

AquaPipe, AquaFlex, Strabusil, StormPipe and Strasil and their accessories fully comply with the requirements of DIN 4262-1. The following describes the most important changes and amendments of the currently valid version 10/2009:

| DIN 4 | DIN 4262-1/Last modified 10/2009 | | | |
|-------|----------------------------------|--|--|--|
| Туре | | | FRW products | |
| R1 | | Circular, corrugated drainage pipes | | |
| R2 | | Structured-wall pipes with smooth inside | AquaPipe, AquaFlex, Strabusil, StormPipe | |
| R3 | 0 | Circular, solid-wall drainage pipes | | |
| C1 | 0 | Tunnel-shaped pipes with corrugated inside and smooth invert | Strasil | |
| C2 | 0 | Tunnel-shaped pipes with smooth inside | | |

| DIN 4262-1/Last modified 10/2009 / 01/2001 | | Formerly | |
|--|------------------------------|----------|---------------------|
| ->>- | TP = totally perforated pipe | ->> | VS = Vollsickerrohr |
| | LP = locally perforated pipe | | TS = Teilsickerrohr |
| Ø | MP = multi-purpose pipe | Ø | MZ = Mehrzweckrohr |
| | UP = unperforated pipe | | |

| Load class capabilities of shaft covers | | |
|--|--|--|
| Class Test load Suitable for installation in | | |
| A 15 | 15 kN Areas that are used by pedestrians and cyclists only and similar areas. | |
| B 125 | B 125 | |
| D 400 | D 400 kN Carriageways of roads, parking areas and similar hard shoulders (e.g., rest areas). | |

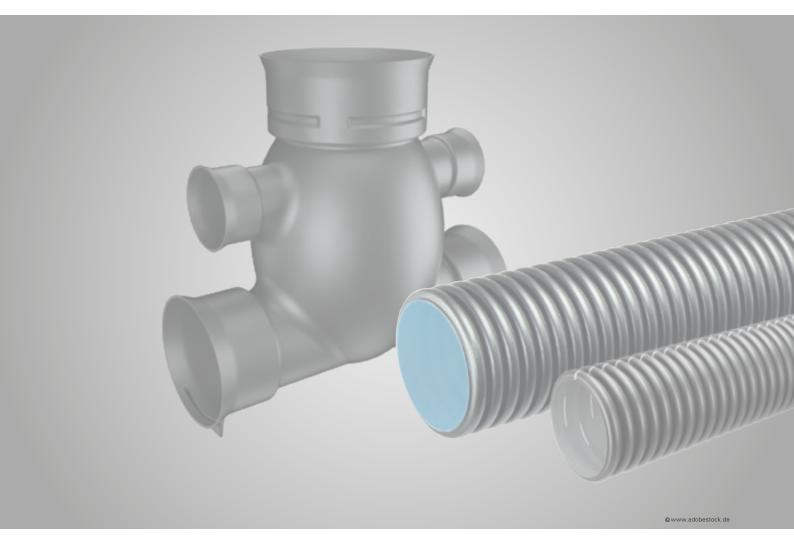


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